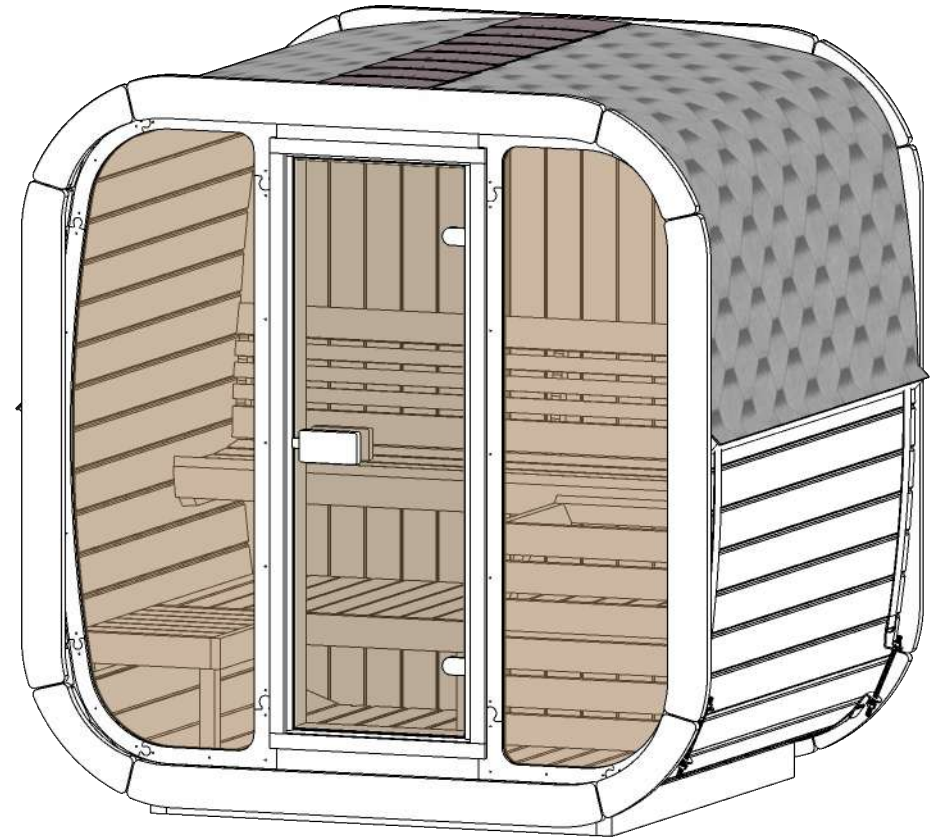
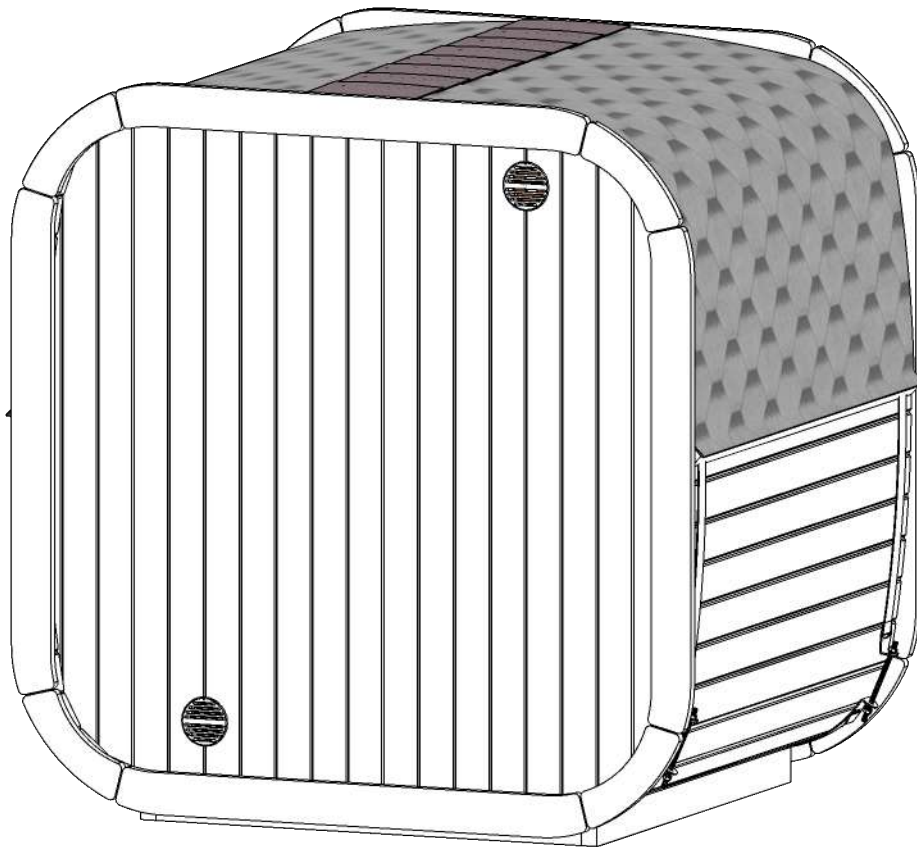


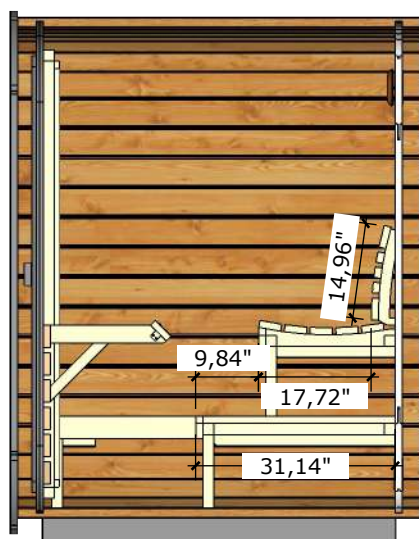
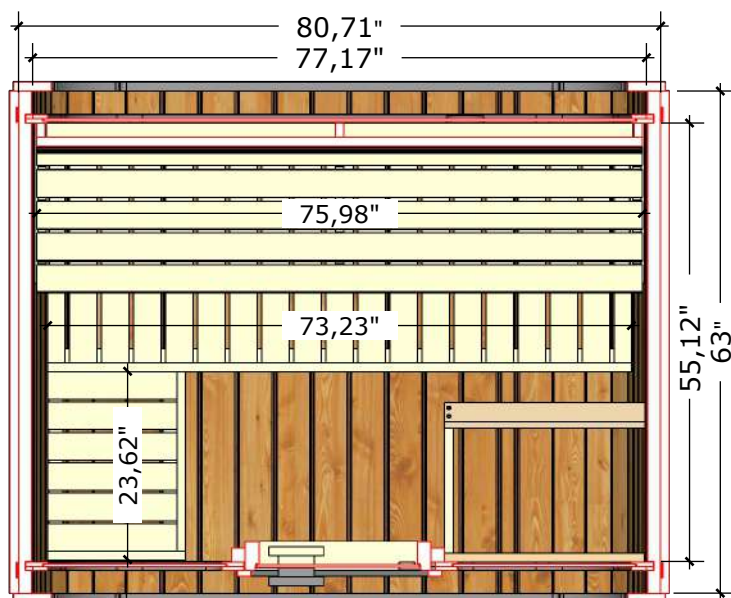
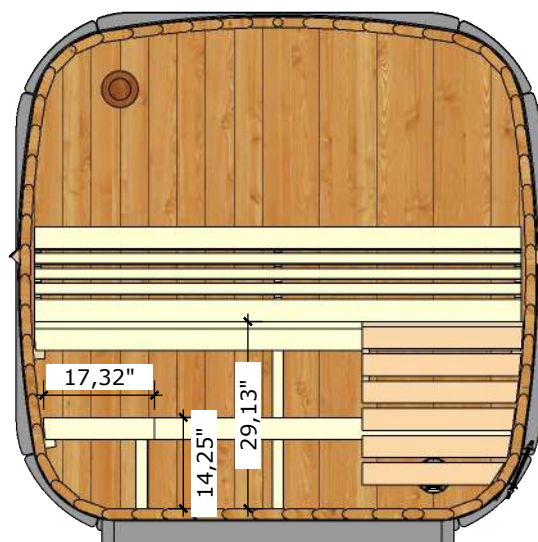
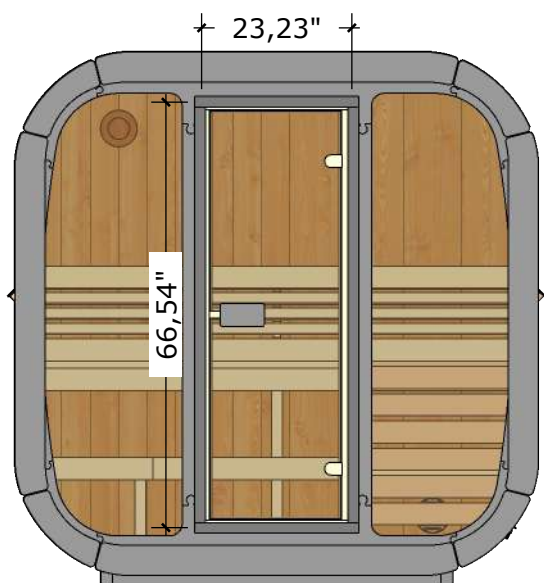


Cube Luxury Series CL5G Outdoor Sauna
63D" x 81W" x 83H"

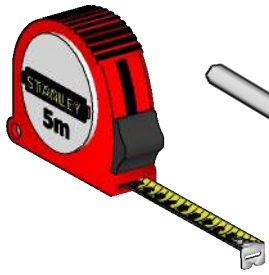


Note: Please read manual before construction

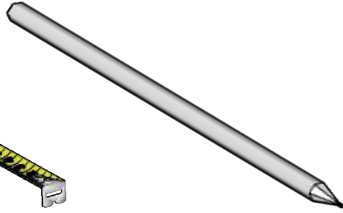
Rev: 1.0_6/2024



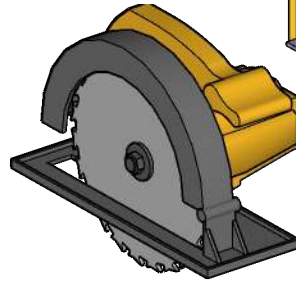
Tools needed



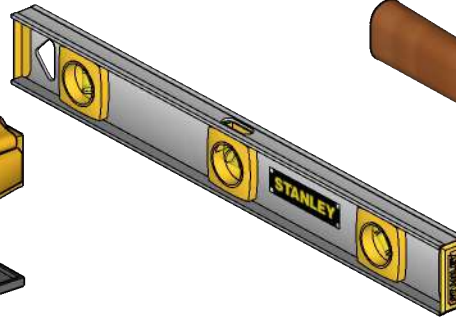
Measuring tape



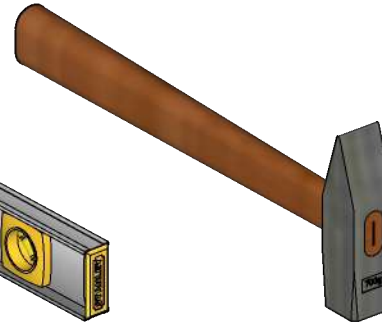
Marker pen



Circular saw



Water level



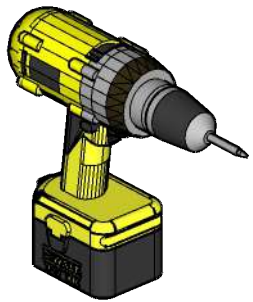
Hammer



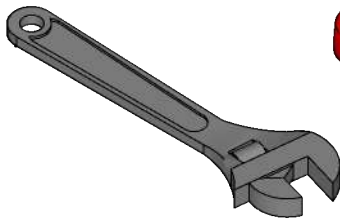
Extra hands



Screwdriver



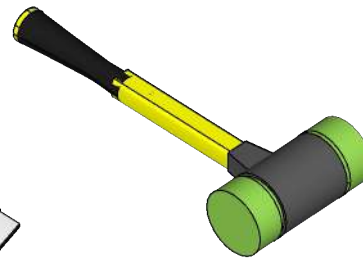
Drill



Crescent wrench



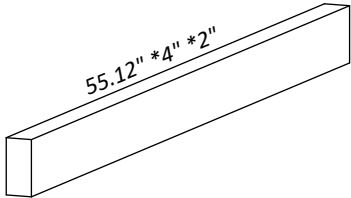
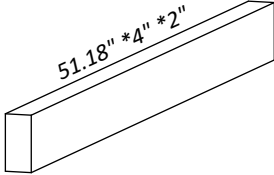
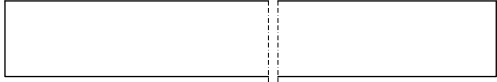
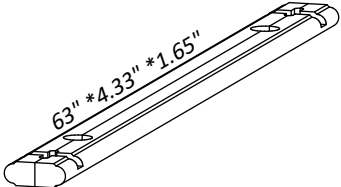
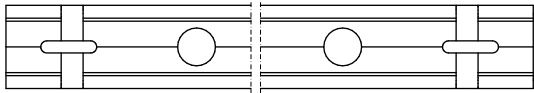
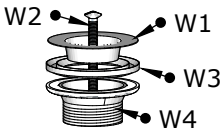
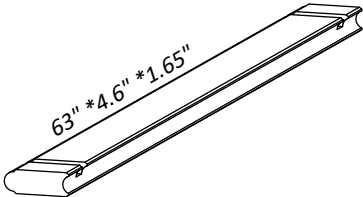
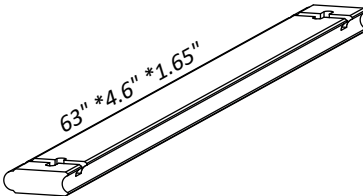
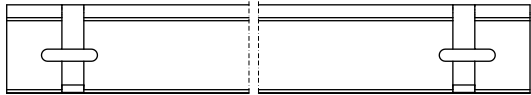
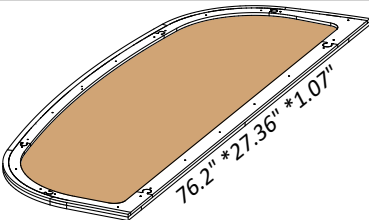
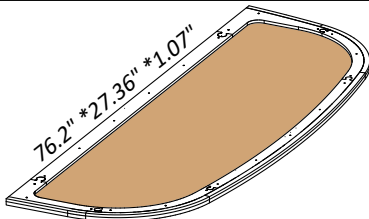
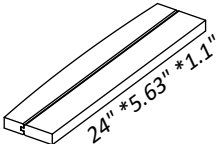
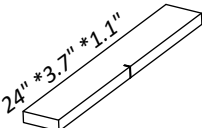
Utility knife

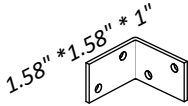
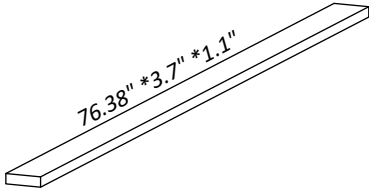
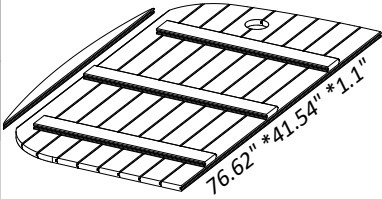
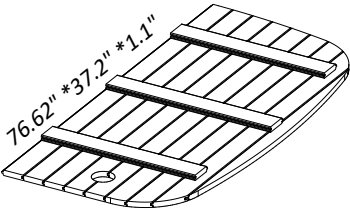
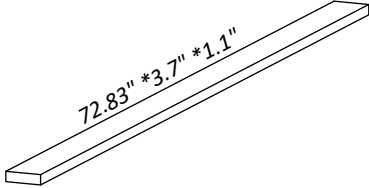
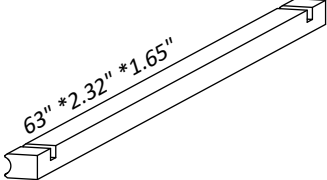
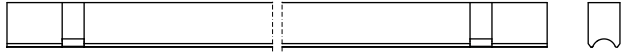
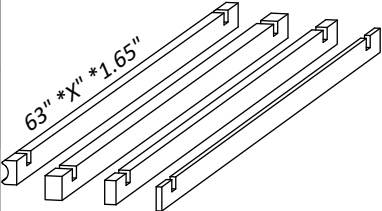
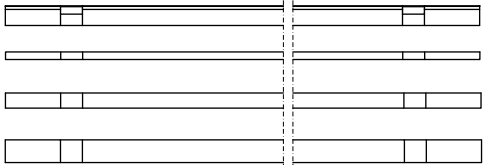
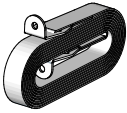
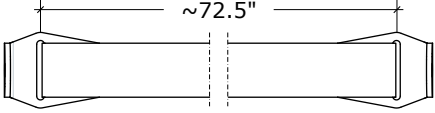
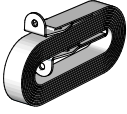
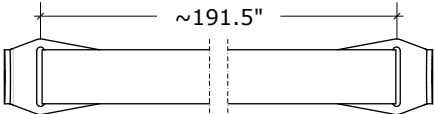


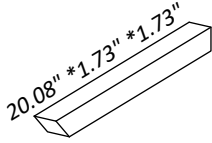
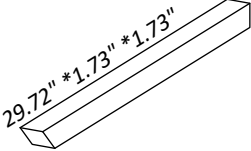
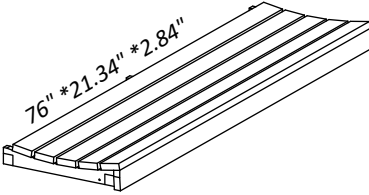
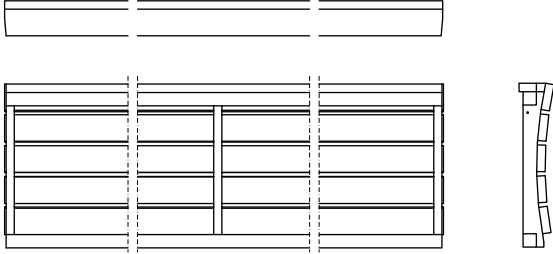
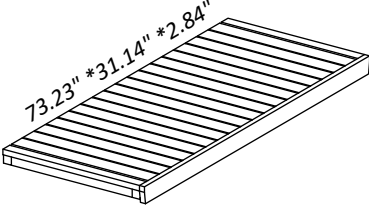
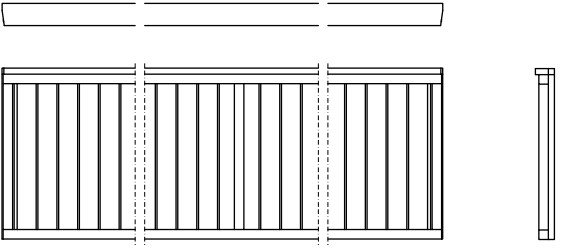
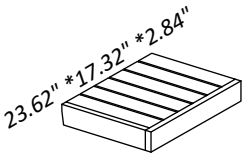
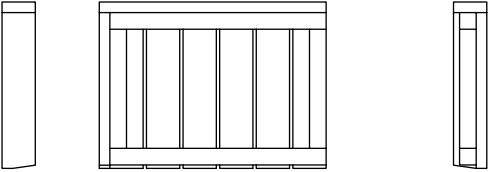
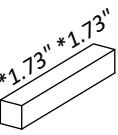
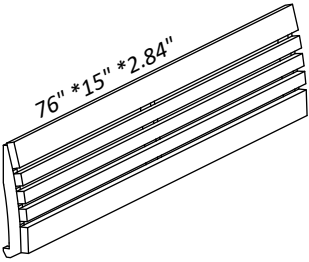
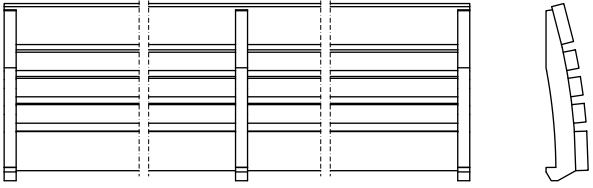
Rubber mallet

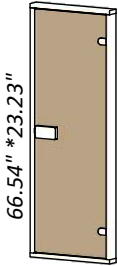
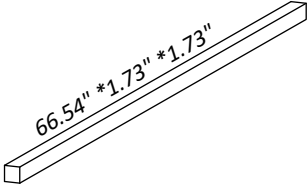
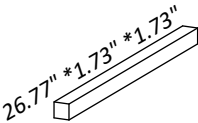
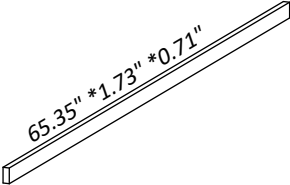
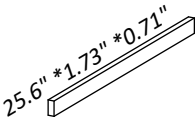
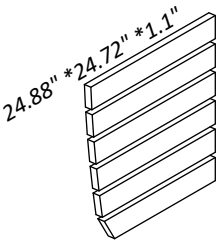
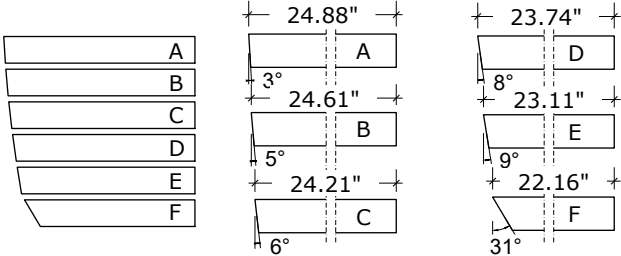
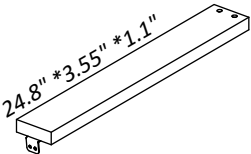
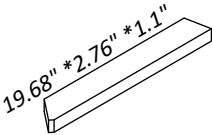
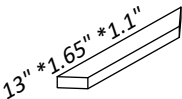


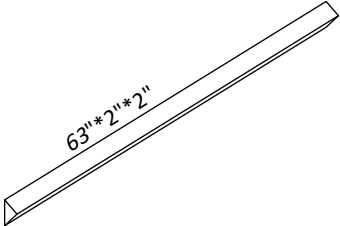
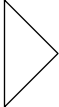
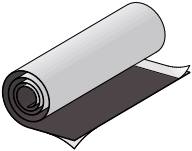
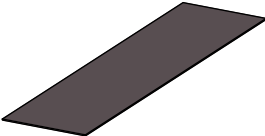
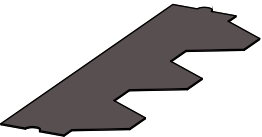
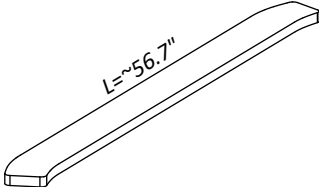
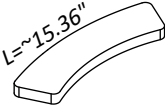
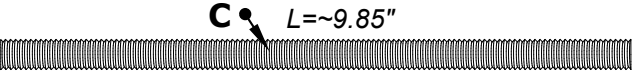
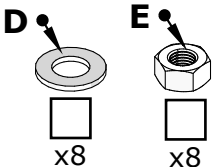
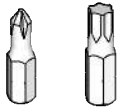
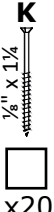
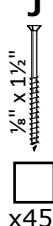
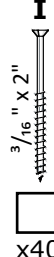
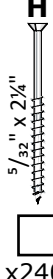
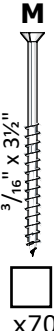
Ratchet strap

DET 1 Article. K-SM100/1400	x2		
DET 2 Article. K-SM100/1300	x4		
DET 3 Article. T-STL117/1600XLM01	x1		
DET W Article. MU-TRAPP	x2 kmp1		
DET 3 Article. T-STL117/1600-01	x64		
DET 3/H Article. T-STL117/1600-01X	x2		
DET Sb Article. IC-TE-20-PR-12/15V	x1		
DET Sa Article. IC-TE-20-PR-12/15P	x1		
DET Ta Article. T-SL117/610UK1	x1		
DET Tb Article. T-TL94/610J	x1		

DET V Article. KI-VIN-25/40/40-ZN	x4		
DET U1 Article. K-TL94/1940	x1		
DET Y1 Article. T-IC-PTS-20/28-V	x1		
DET Y2 Article. T-IC-PTS-20/28-P	x1		
DET U2 Article. K-TL94/1850	x1		
DET 6 Article. T-STL117/1600XL-01	x2		
DET 6c/d/e/f Article. T-STL117/1600KO-01	x1		 X  1"  3/8"  3/4"  1 3/16"
DET A1 Article. MU-VIT1840-KLZN	x2		
DET A2 Article. MU-VIT4860-KLZN	x2		
DET G Article. MU-VENT-100-PU	x1		

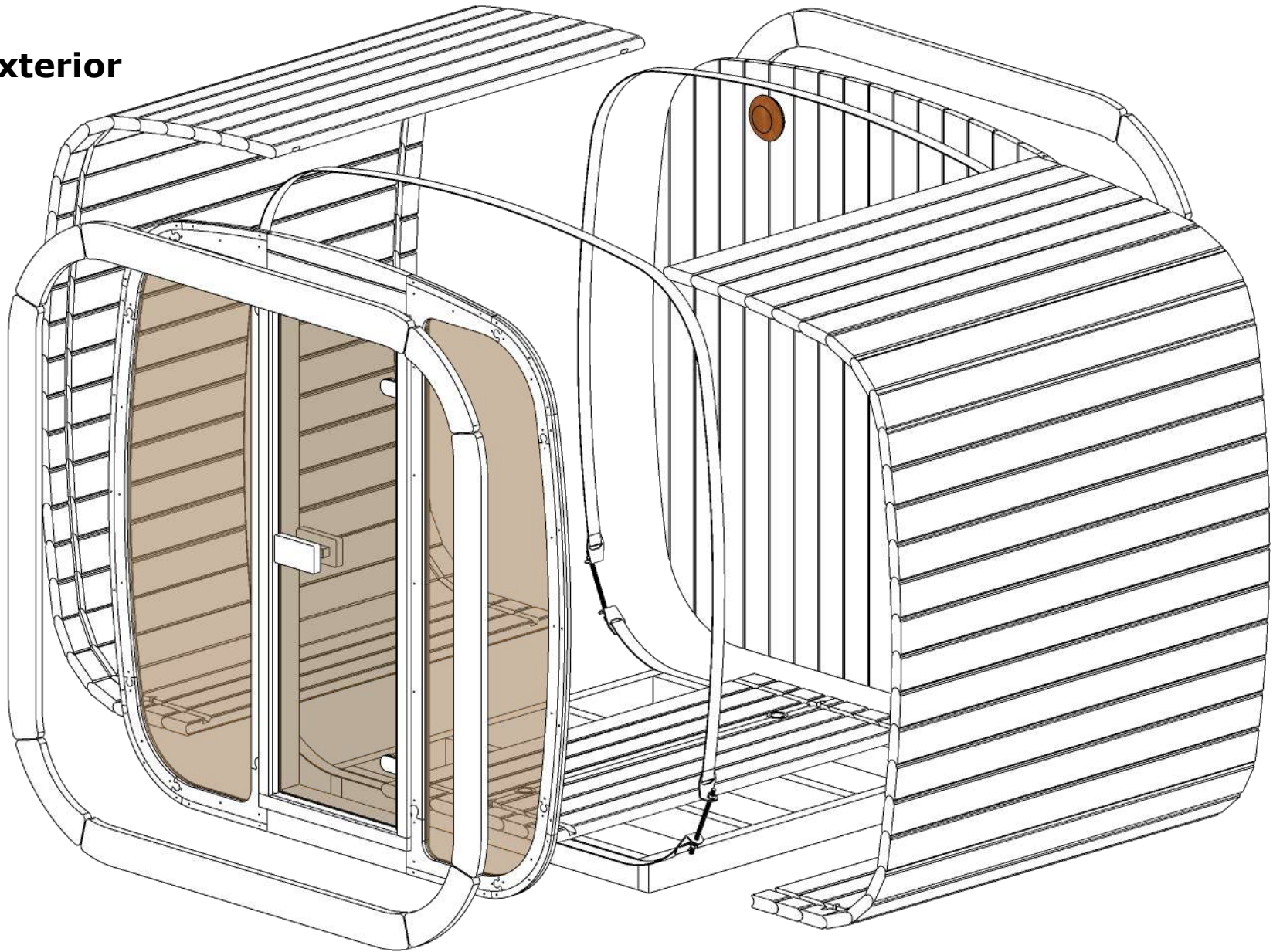
DET F Article. MU-VENT-100-ZN	x3		
DET 10a Article. K-HP44/510XP	x2		
DET 11a Article. K-HP44/755XP	x2		
DET 10c Article. K-HP44/170	x1		
DET 10 Article. TL-LAMOD-1930-KA01	x1		
DET 11 Article. TL-LAMOD-1860-01	x1		
DET 12 Article. TL-LAMOD-600-01	x1		
DET 10b Article. K-HP44/290	x3		
DET 14 Article. TL-STMOD-1930-KA01	x1		

DET 21 Article. U-KL-6/17-PR	x1		
DET 21c Article. K-HP44/1690	x2		
DET 21d Article. K-HP44/680	x2		
DET 21a Article. K-HL44/1660	x2		
DET 21b Article. K-HL44/650	x2		
DET 16 Article. TL-PIMOD-632-01	x1		
DET 15a Article. TL-LAV90/630X	x1		
DET 15b Article. TL-LAV90/500XP-XL	x1		
DET 15d Article. TL-LAV42/330XP-XP	x1		
DET 15c Article. KI-LEK15	x2		

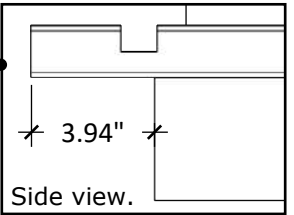
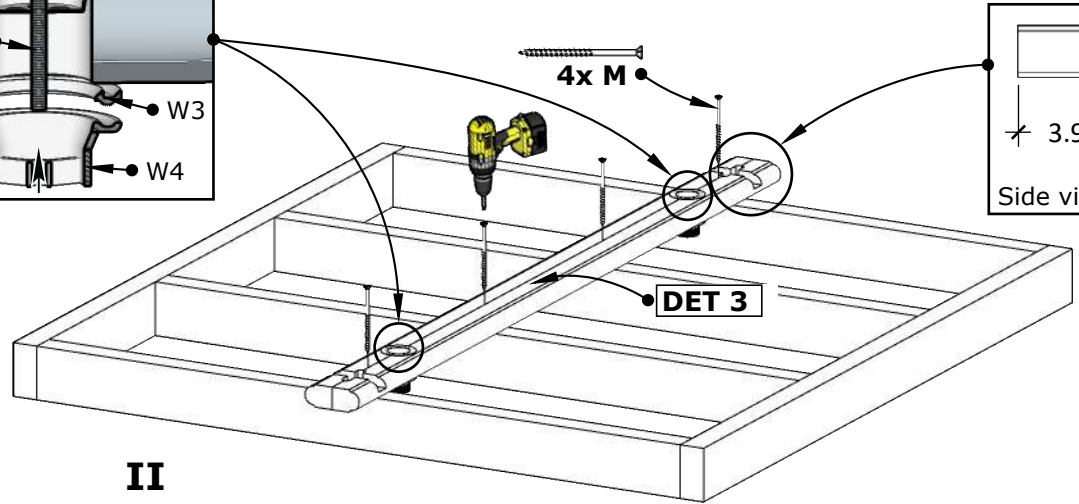
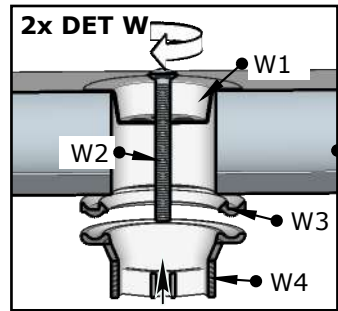
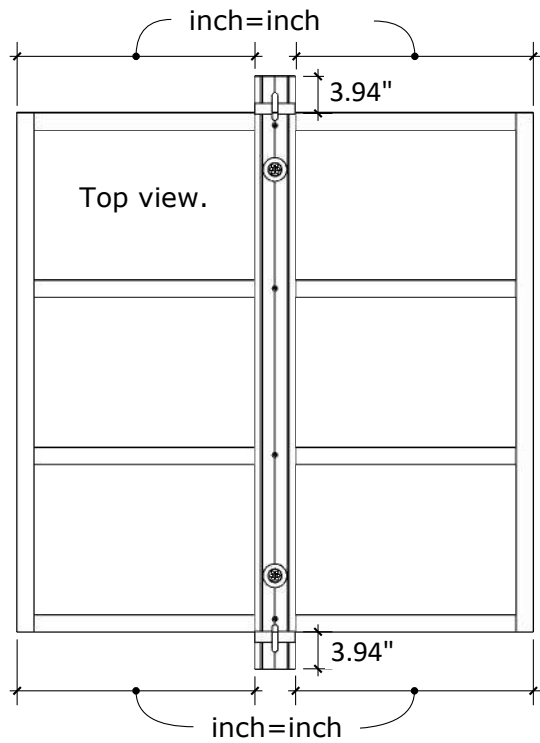
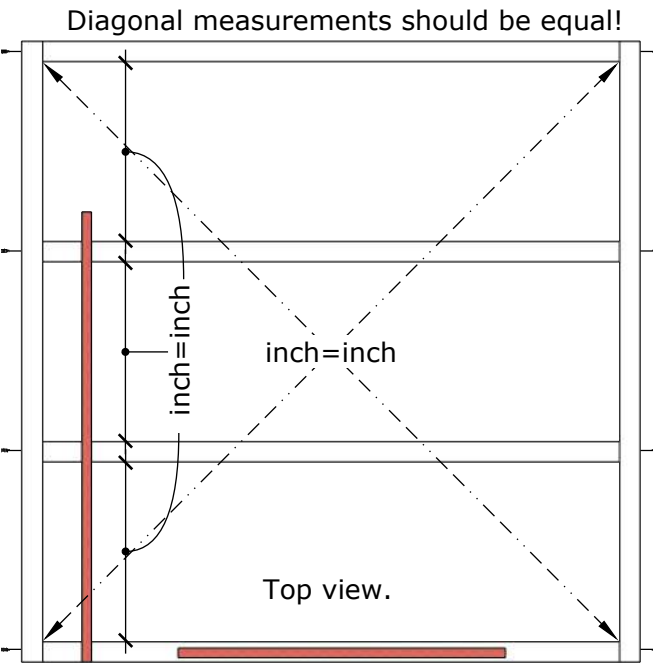
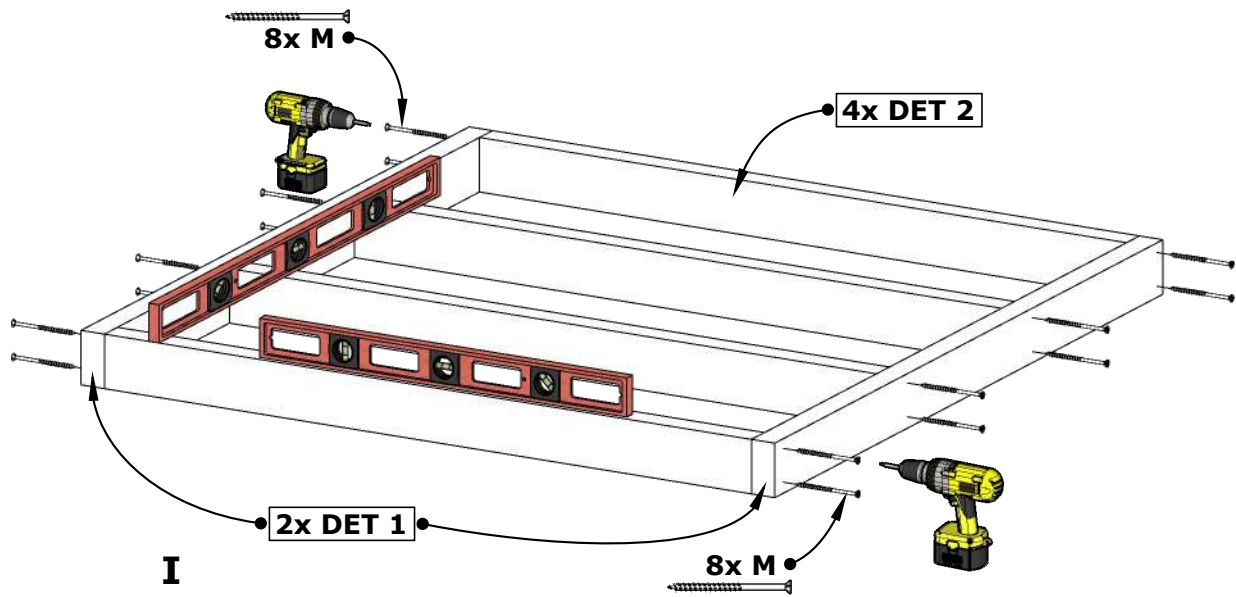
DET 22 Article. T-STL-1600-XX	x2		
Underlay felt Article. KAT-AL	26´		
DET N Article. KAT-HAR-MUST	x7		
DET O Article. KAT-SIN-MUST	x52		
DET 25a Article. MU-OL-IC-20-1	x8		
DET 25b Article. MU-OL-IC-20-2	x8		
Article. KI-KERL-12-RV4		Article. KI-USA-ICO-226	
  x8 x8 x4		 Torx bits T10 T15 T20 T25  ~320  x20  x45  x40  x240  x70	

CL5G Outdoor Sauna 63D" x 81W" x 83H"

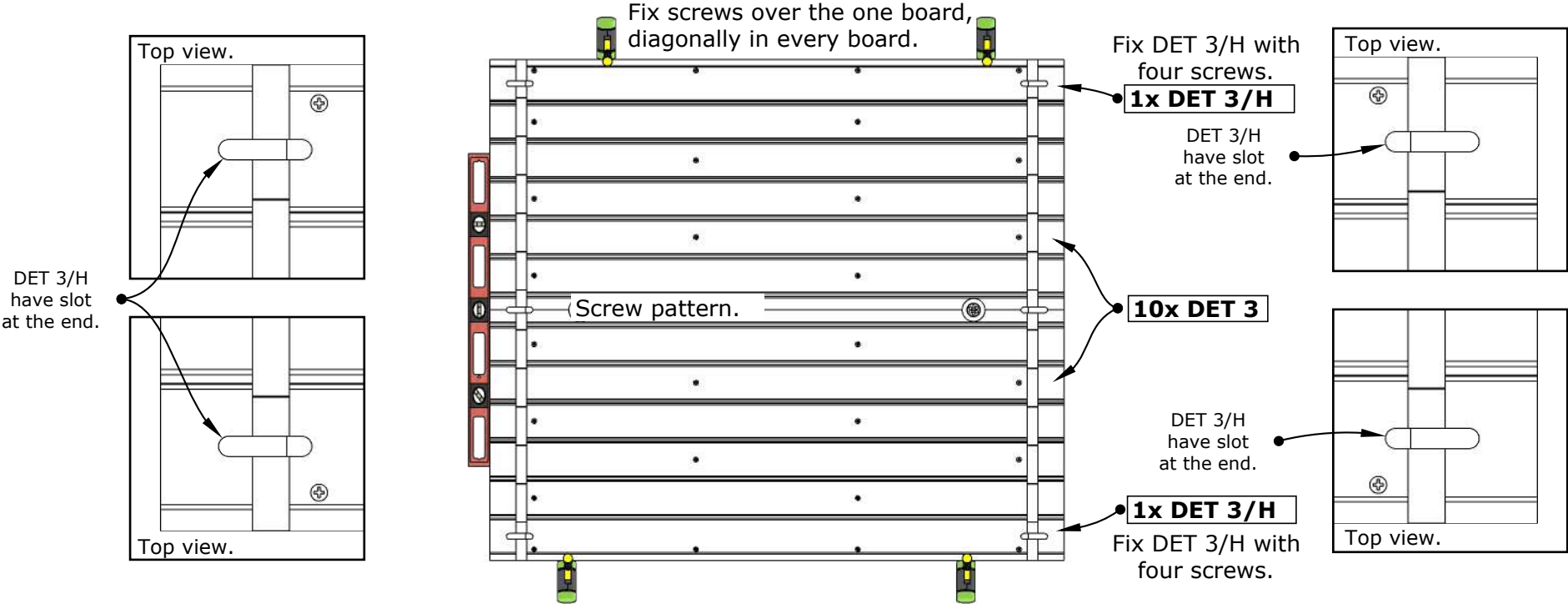
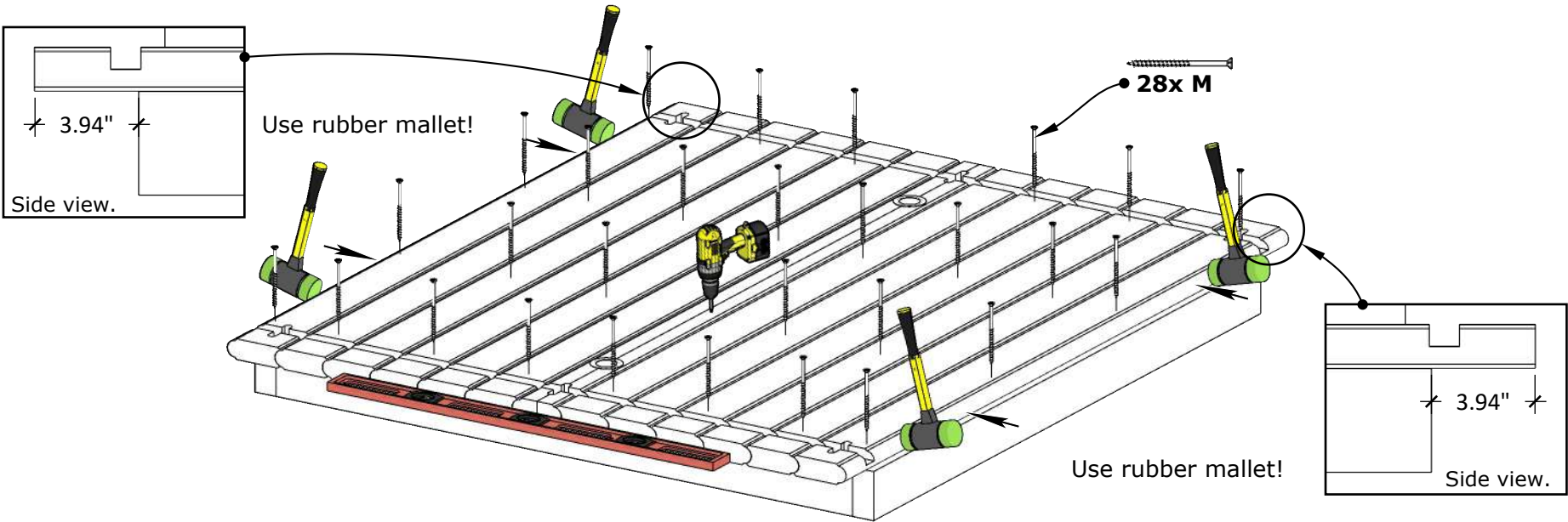
Exterior



CL5G Outdoor Sauna 63D" x 81W" x 83H"

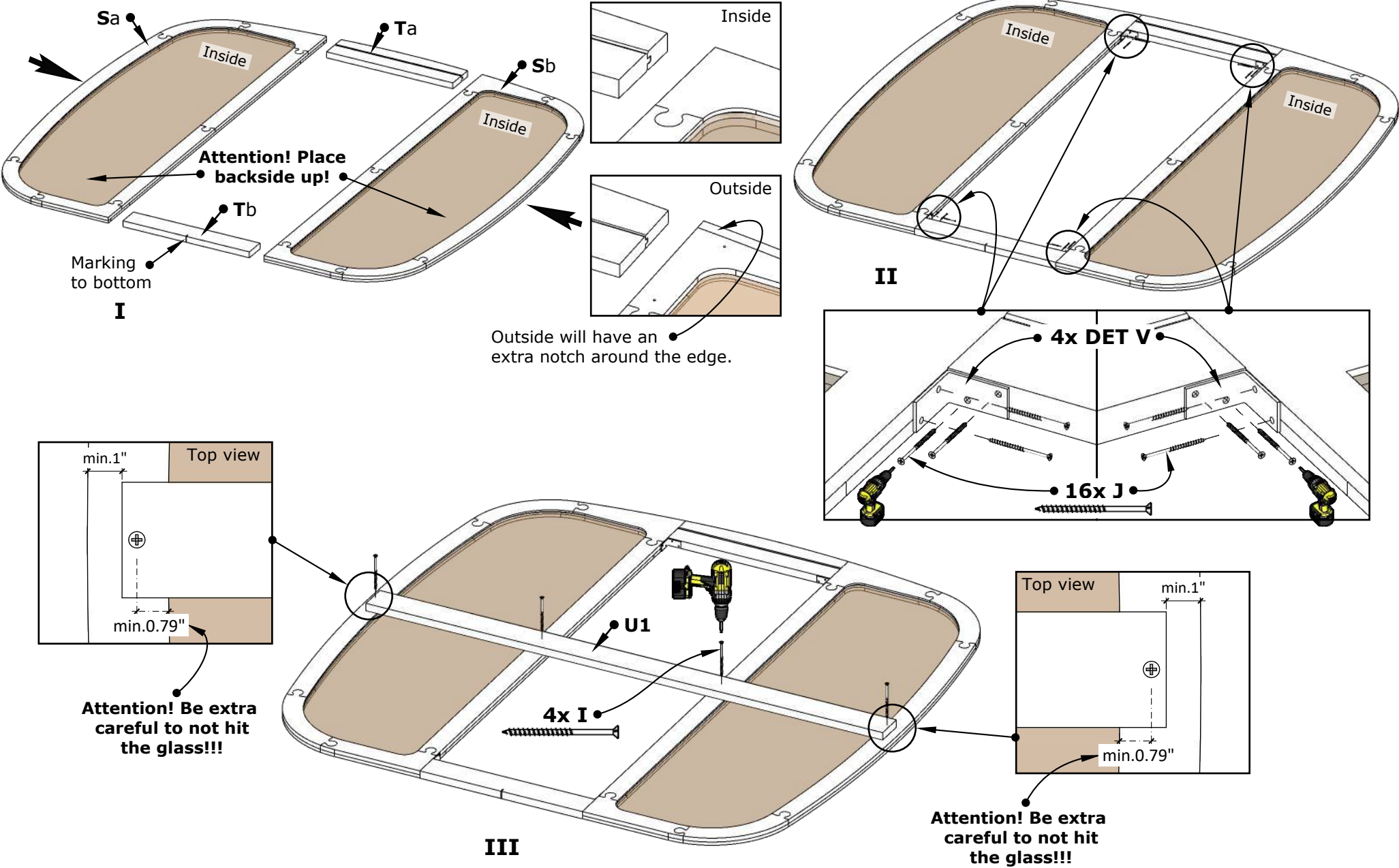


CL5G Outdoor Sauna 63D" x 81W" x 83H"



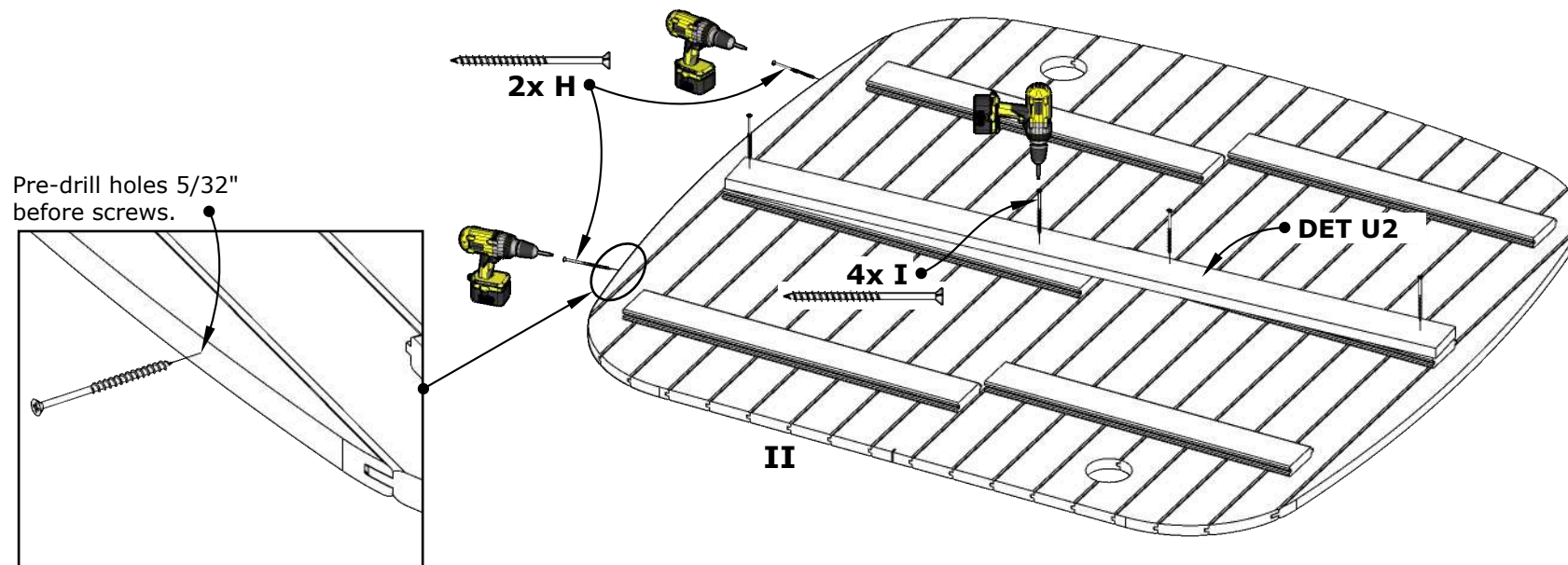
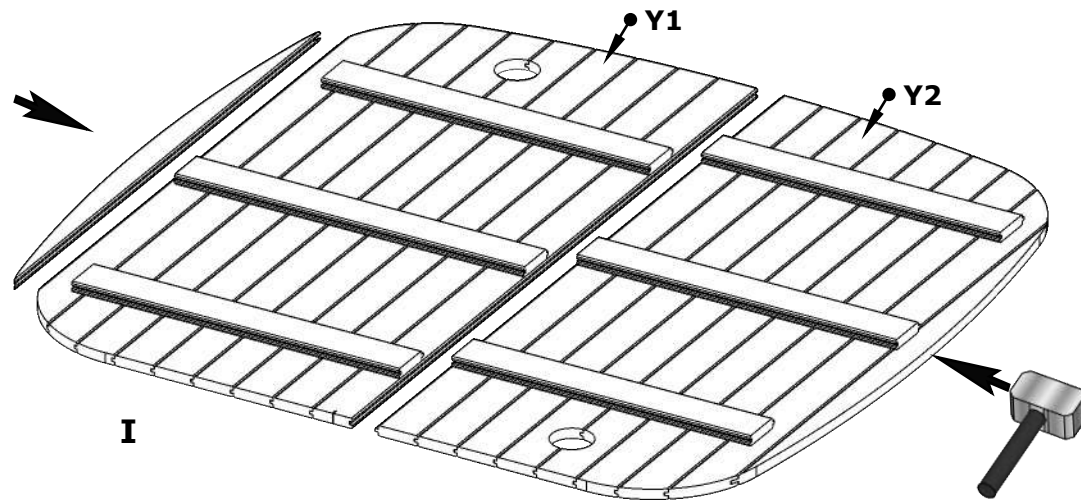
CL5G Outdoor Sauna 63D" x 81W" x 83H"

Front glass-wall assembly

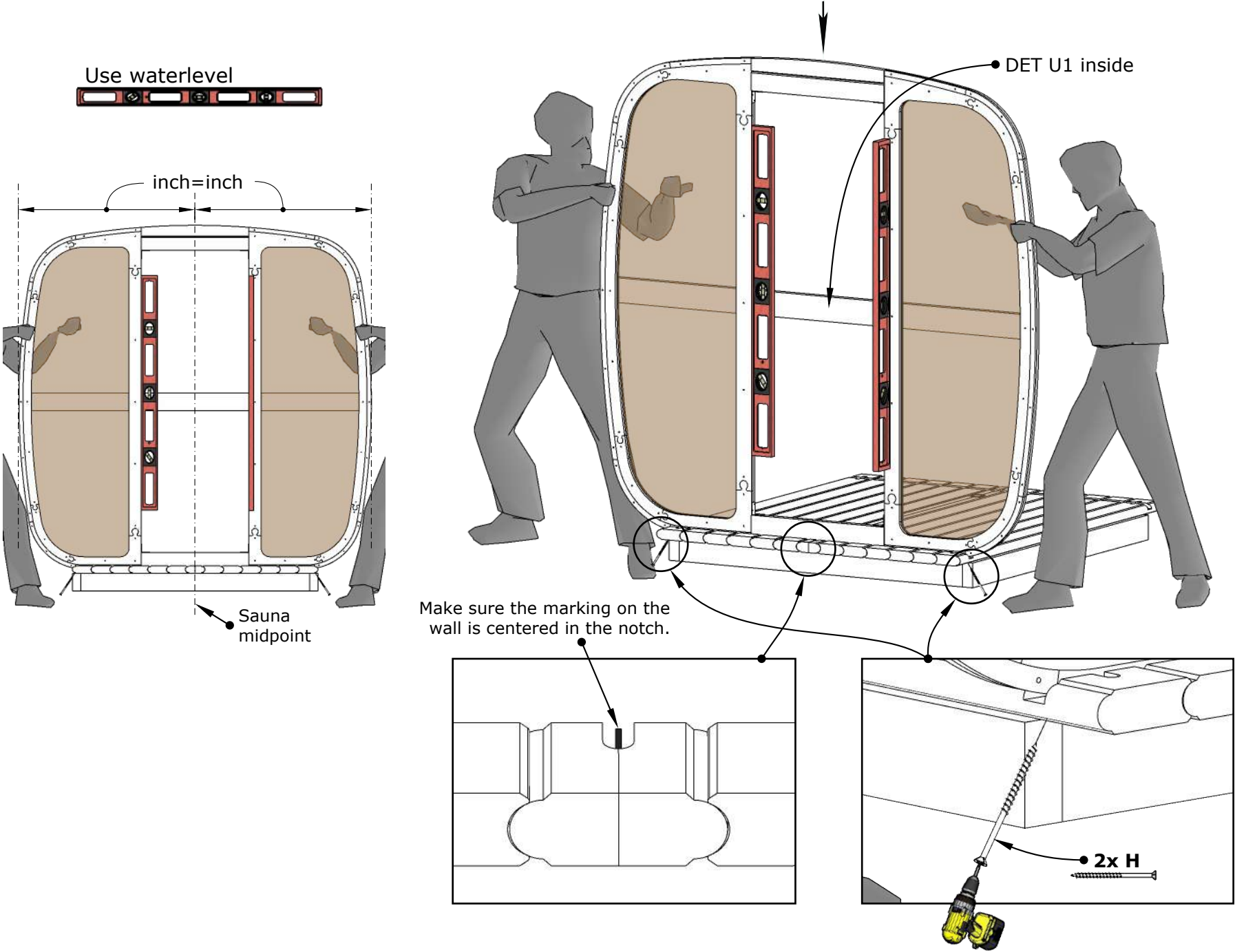


CL5G Outdoor Sauna 63D" x 81W" x 83H"

Wooden back wall assembly

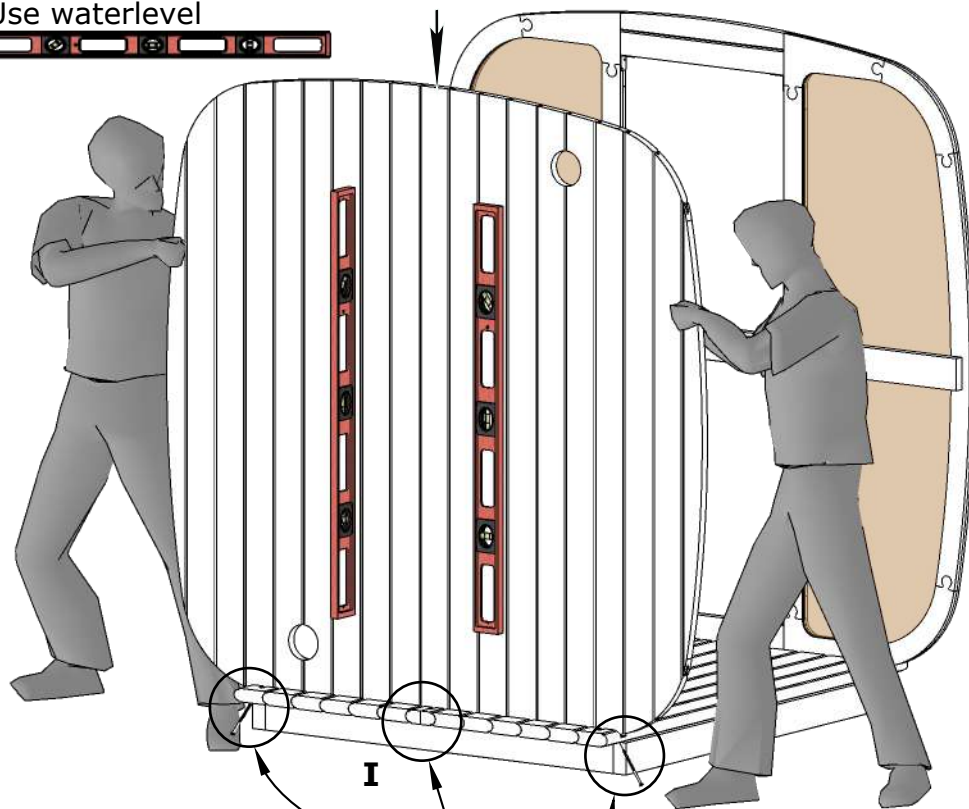


CL5G Outdoor Sauna 63D" x 81W" x 83H"



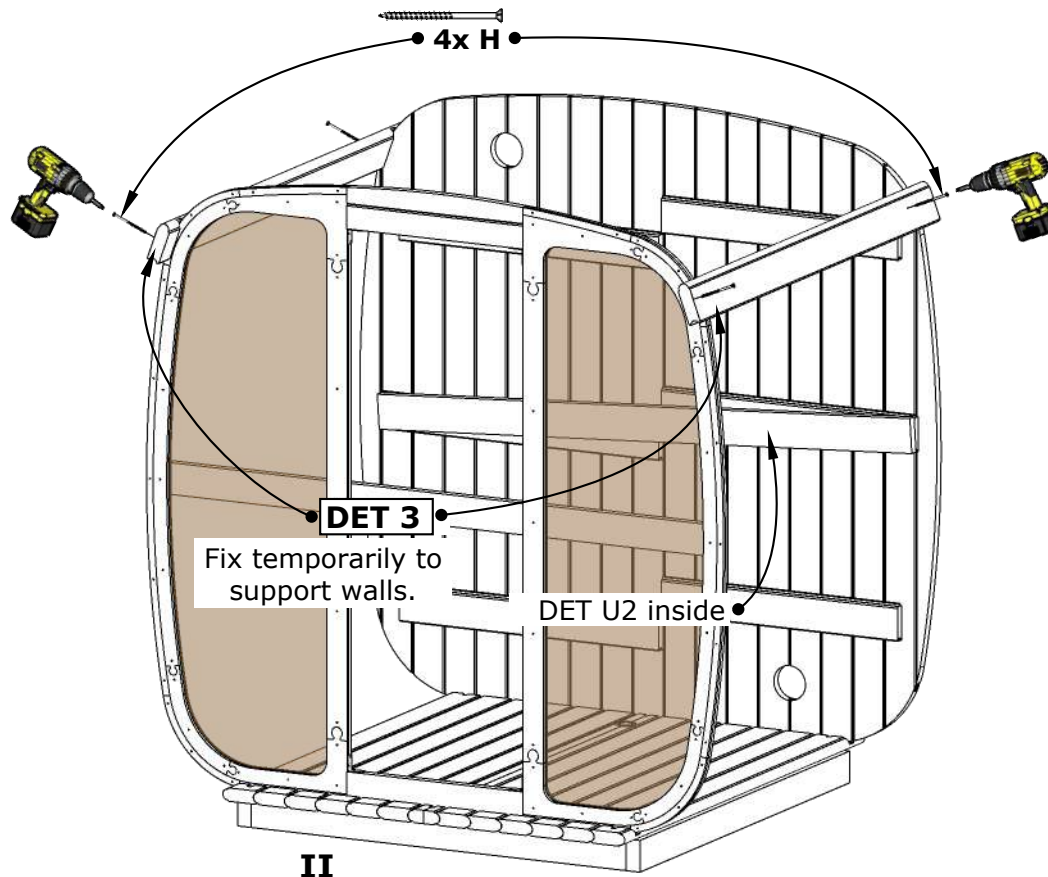
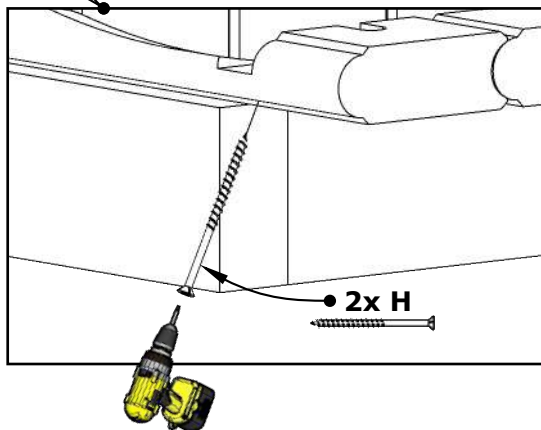
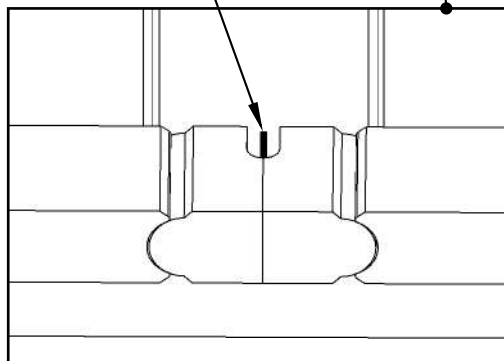
CL5G Outdoor Sauna 63D" x 81W" x 83H"

Use waterlevel



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Make sure the marking on the wall is centered in the notch.

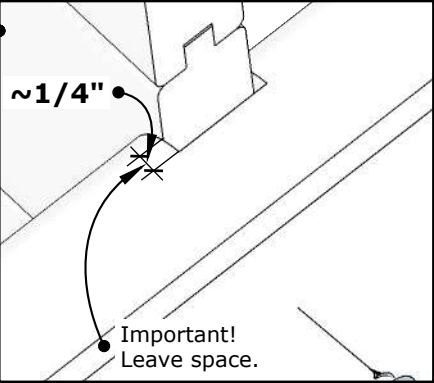
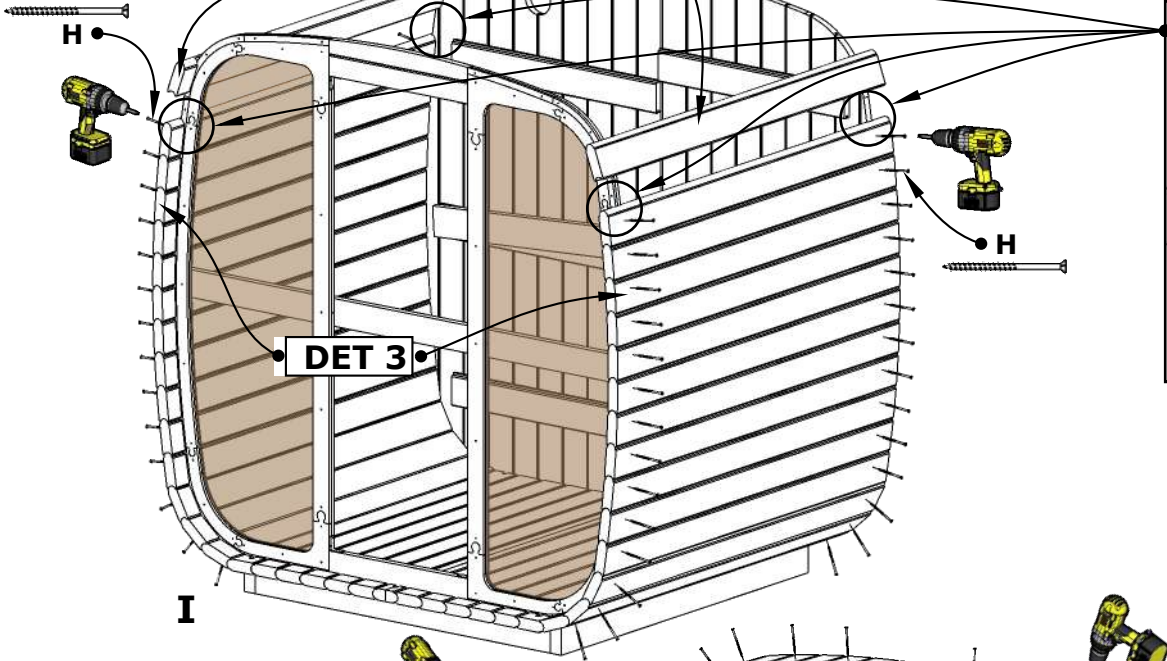
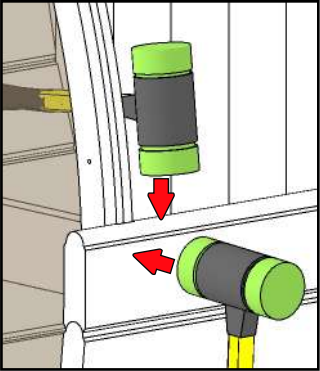


II

CL5G Outdoor Sauna 63D" x 81W" x 83H"

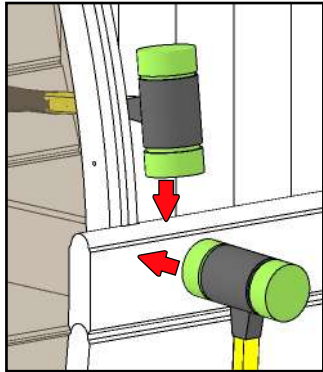
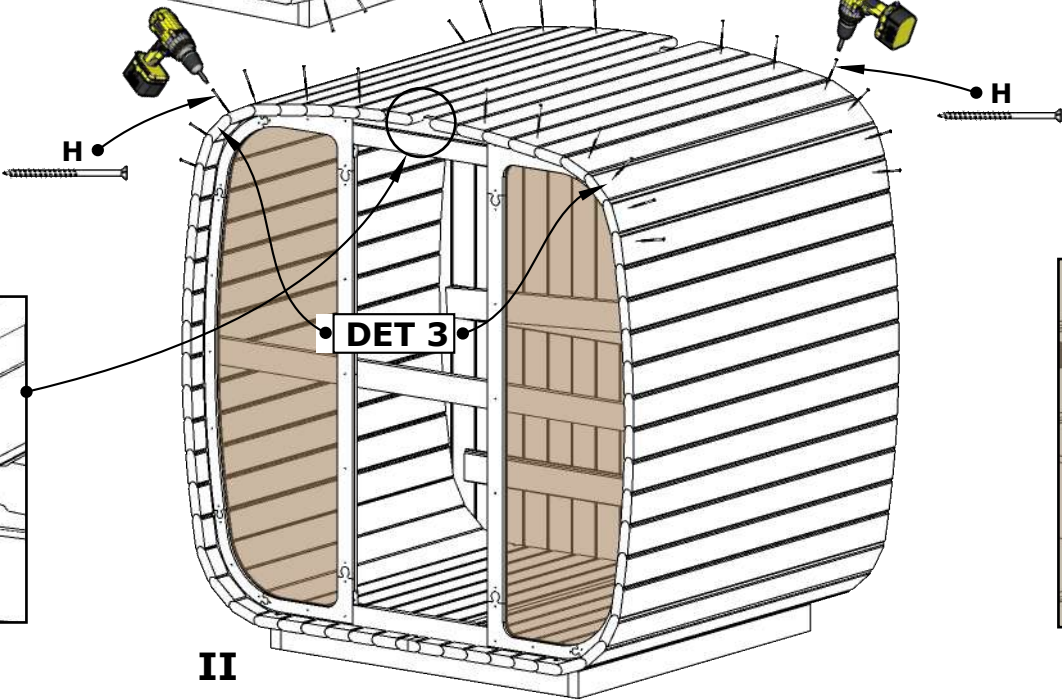
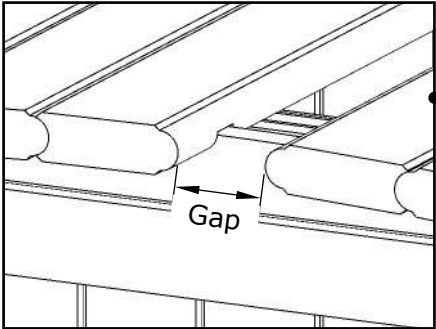
Remove DET 3 from their temporary positions and use during the next step.

Use rubber mallet!



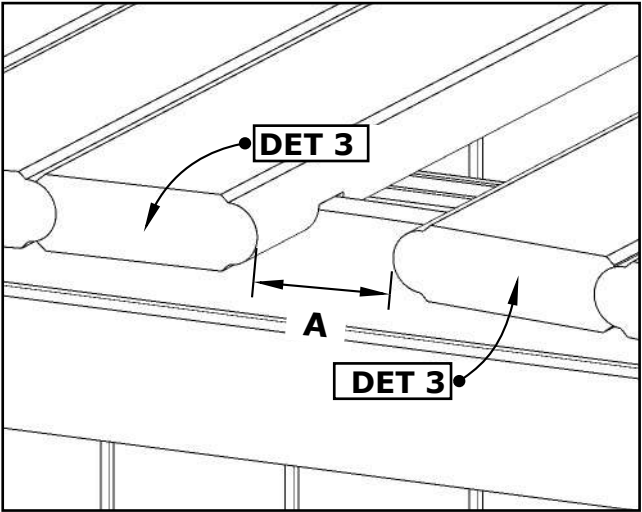
IMPORTANT! Be sure to leave a 1/4" gap when tightening screws to leave room for adjustment when the outer bands (A2) are installed.

See the next page.

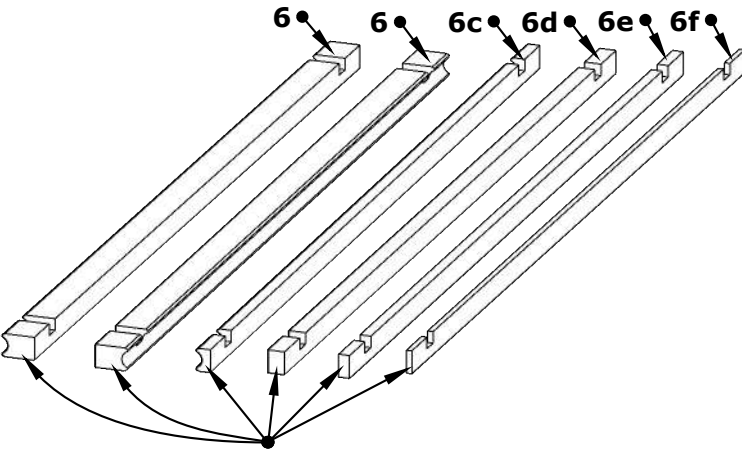


Use rubber mallet!

CL5G Outdoor Sauna 63D" x 81W" x 83H"

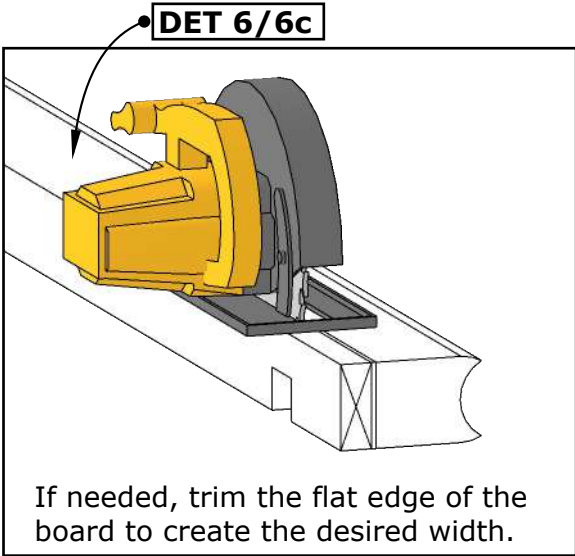


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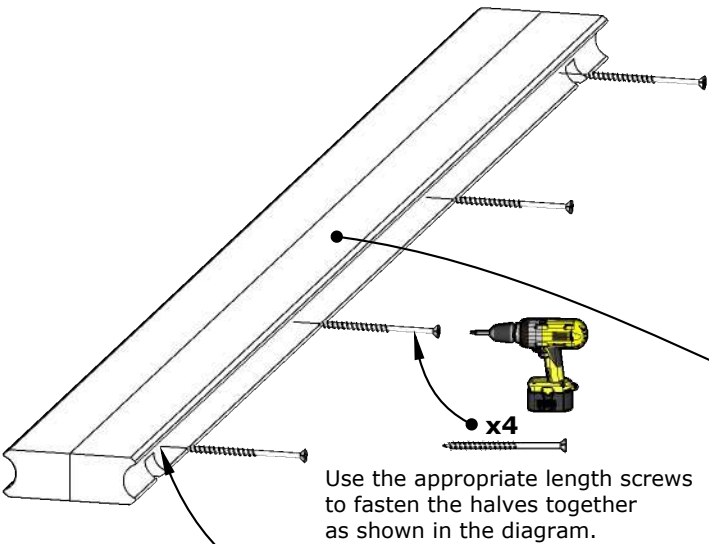


II

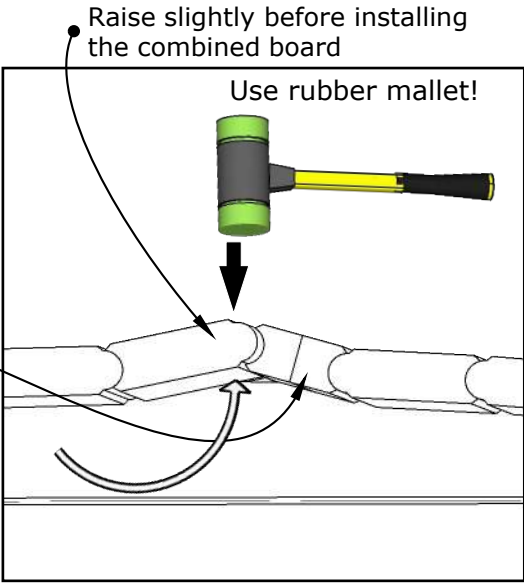
Join boards together (as shown in diagram III) that will bridge the width of the "A" gap. It is recommended that the combined boards are approximately 1/4" wider than the gap.



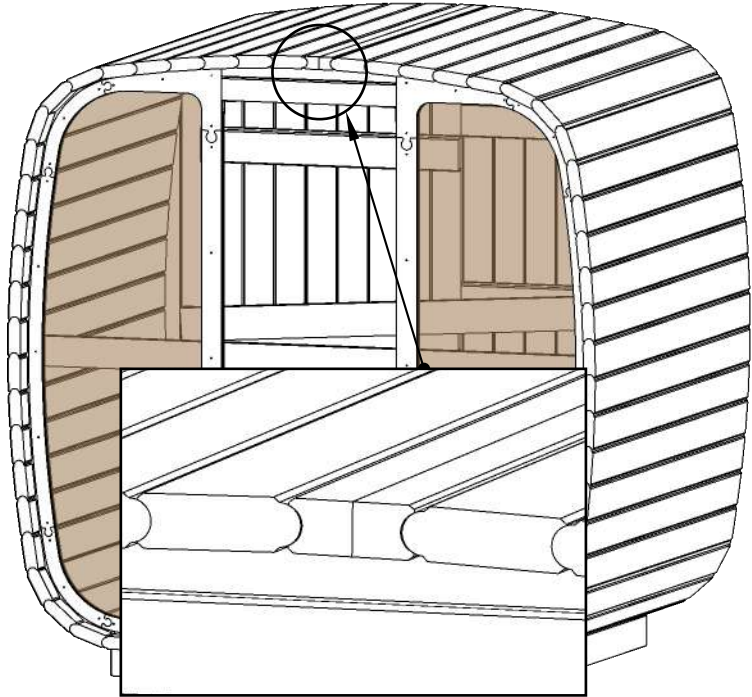
If needed, trim the flat edge of the board to create the desired width.



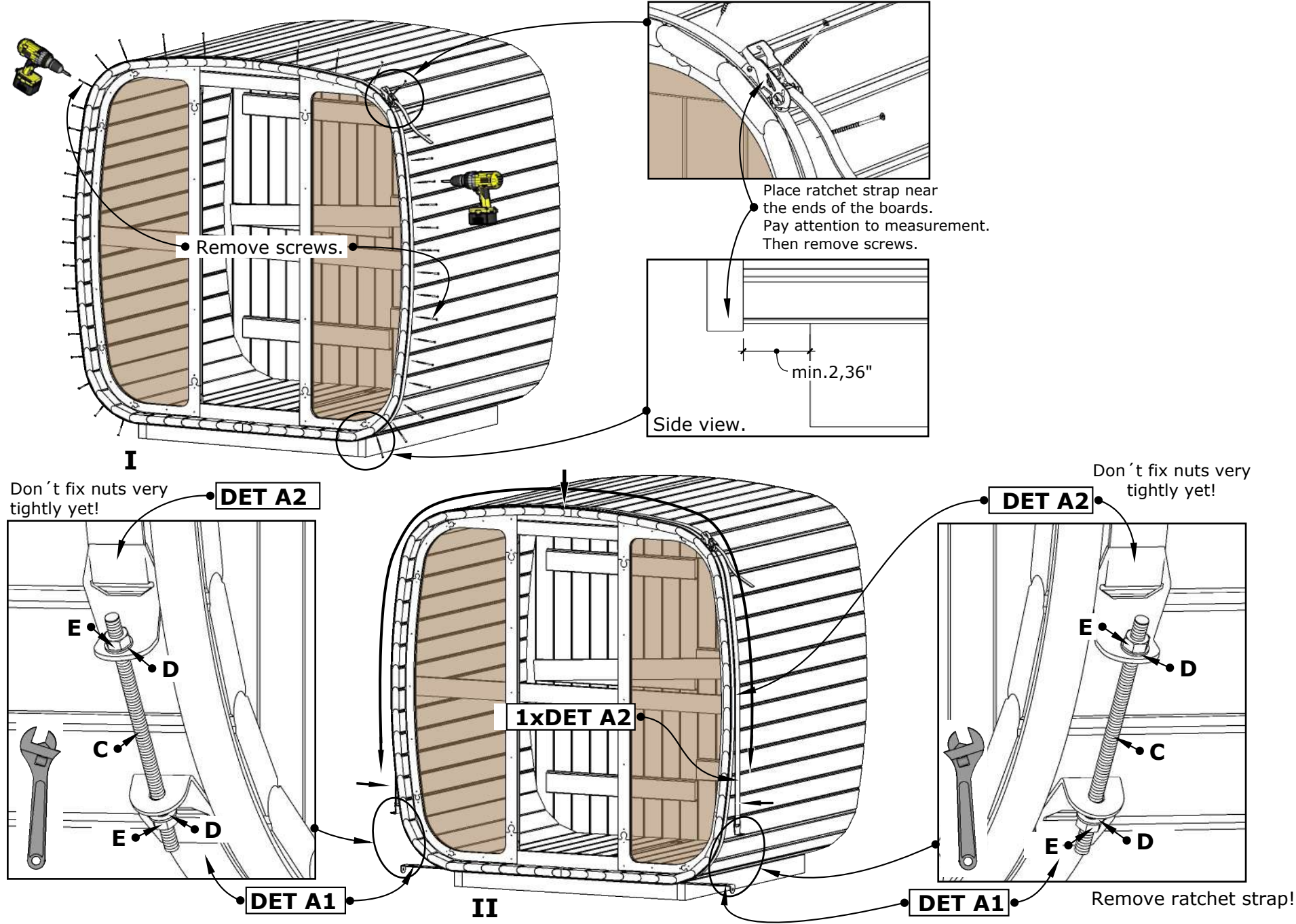
III



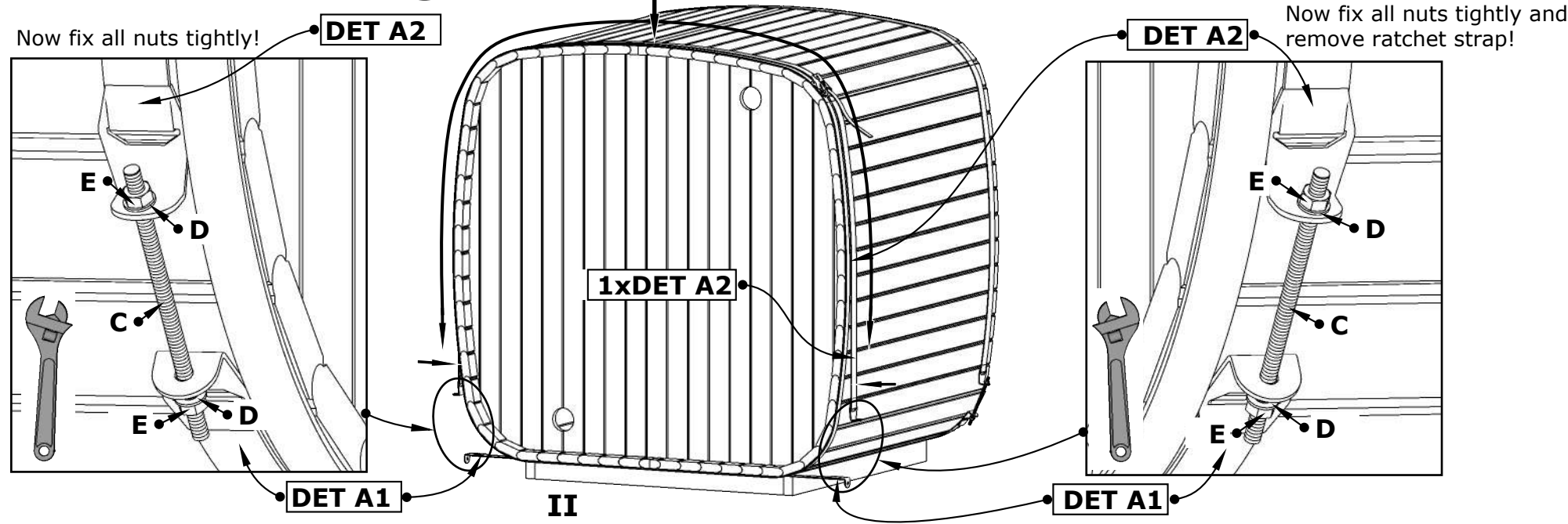
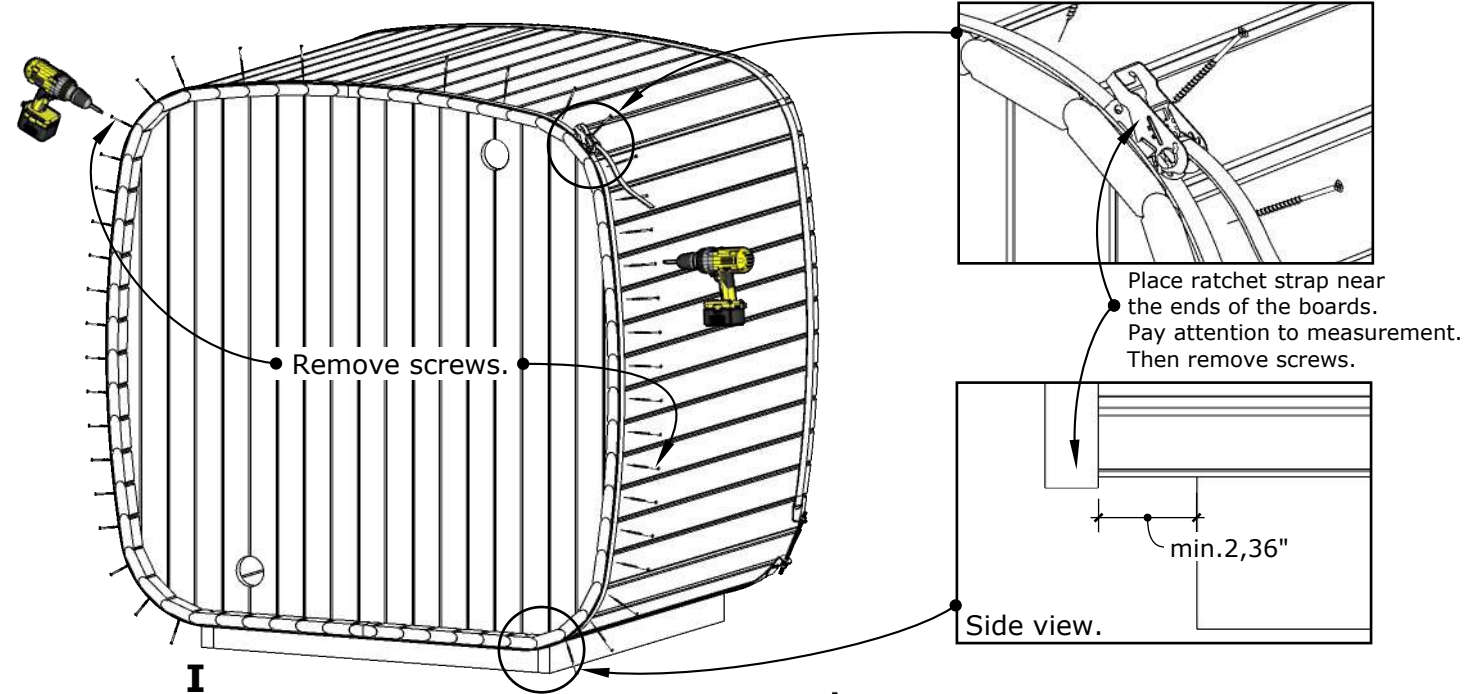
IV



CL5G Outdoor Sauna 63D" x 81W" x 83H"

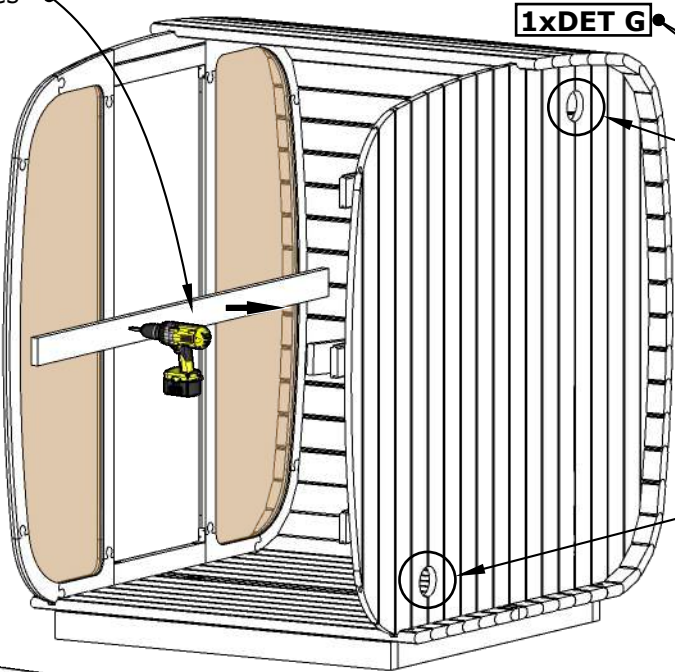
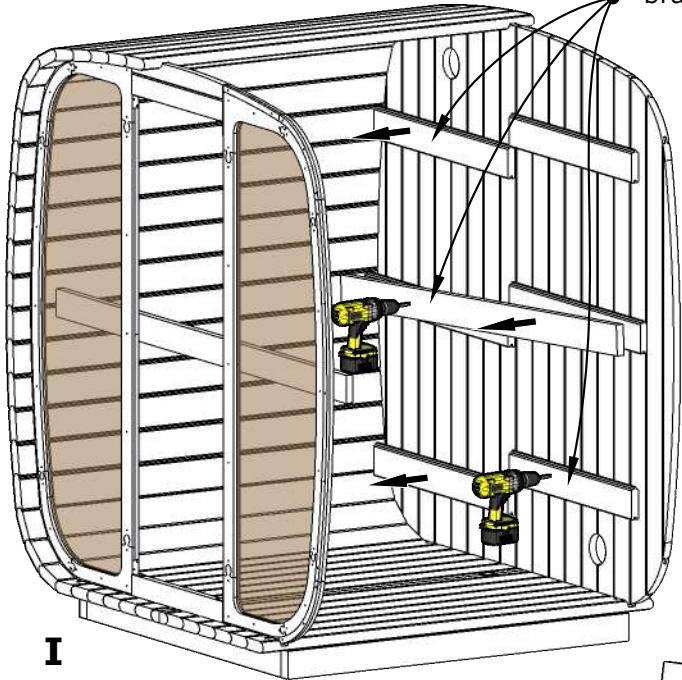


CL5G Outdoor Sauna 63D" x 81W" x 83H"

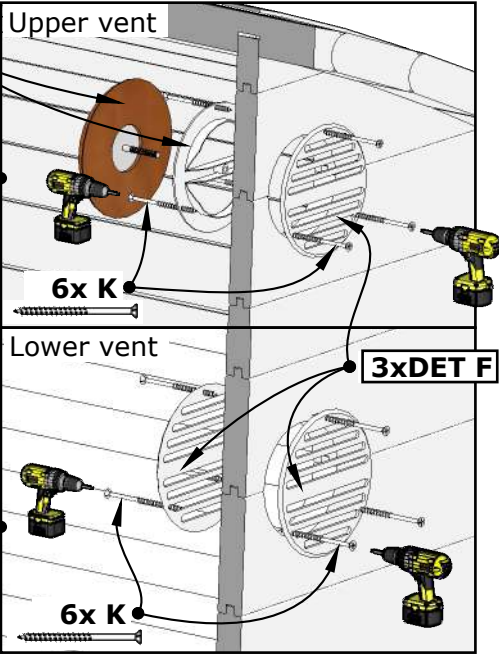


CL5G Outdoor Sauna 63D" x 81W" x 83H"

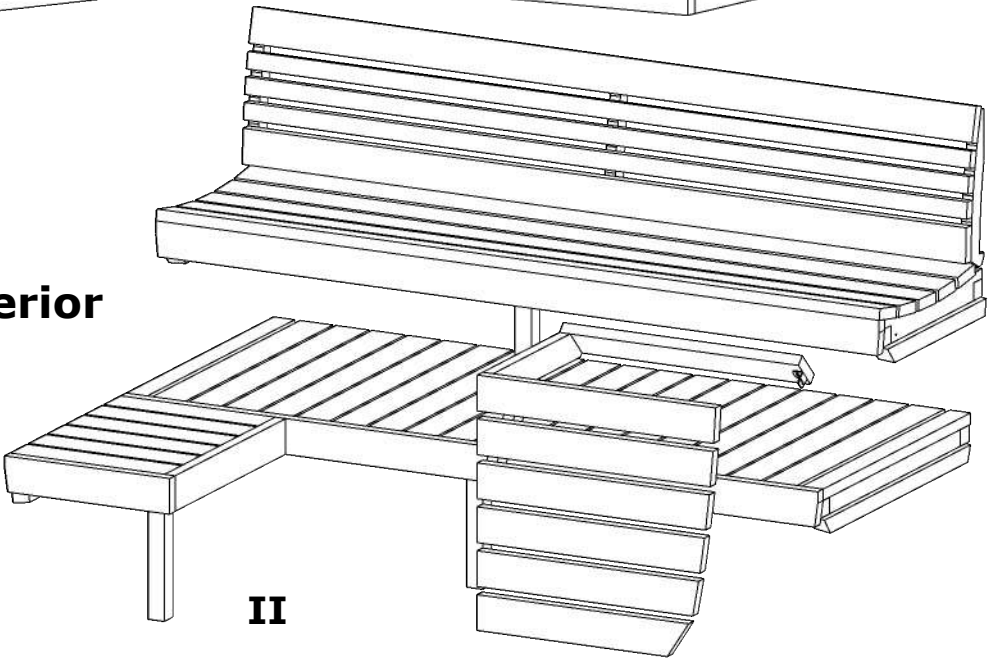
Remove all temporary
braces



1xDET G

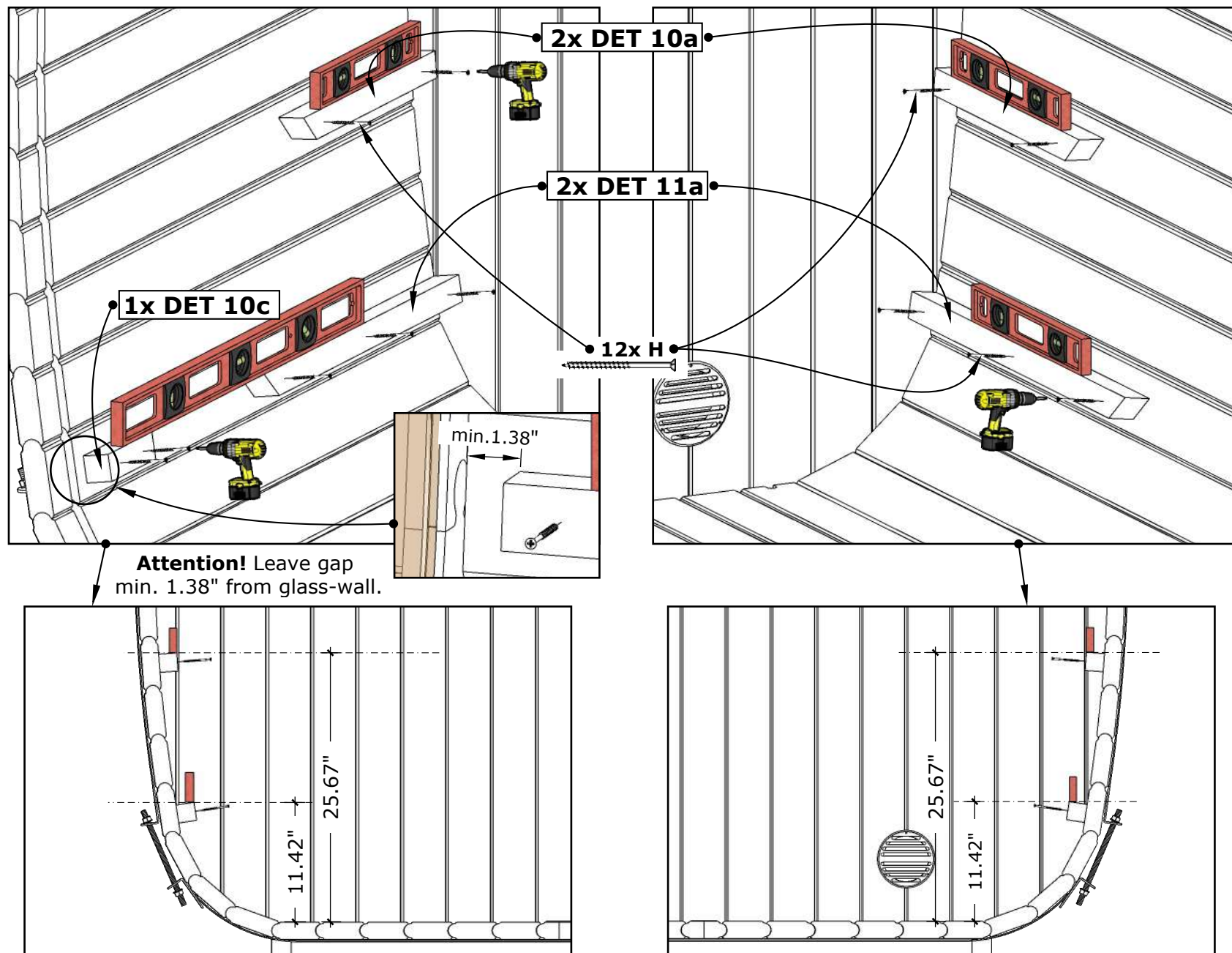


Interior

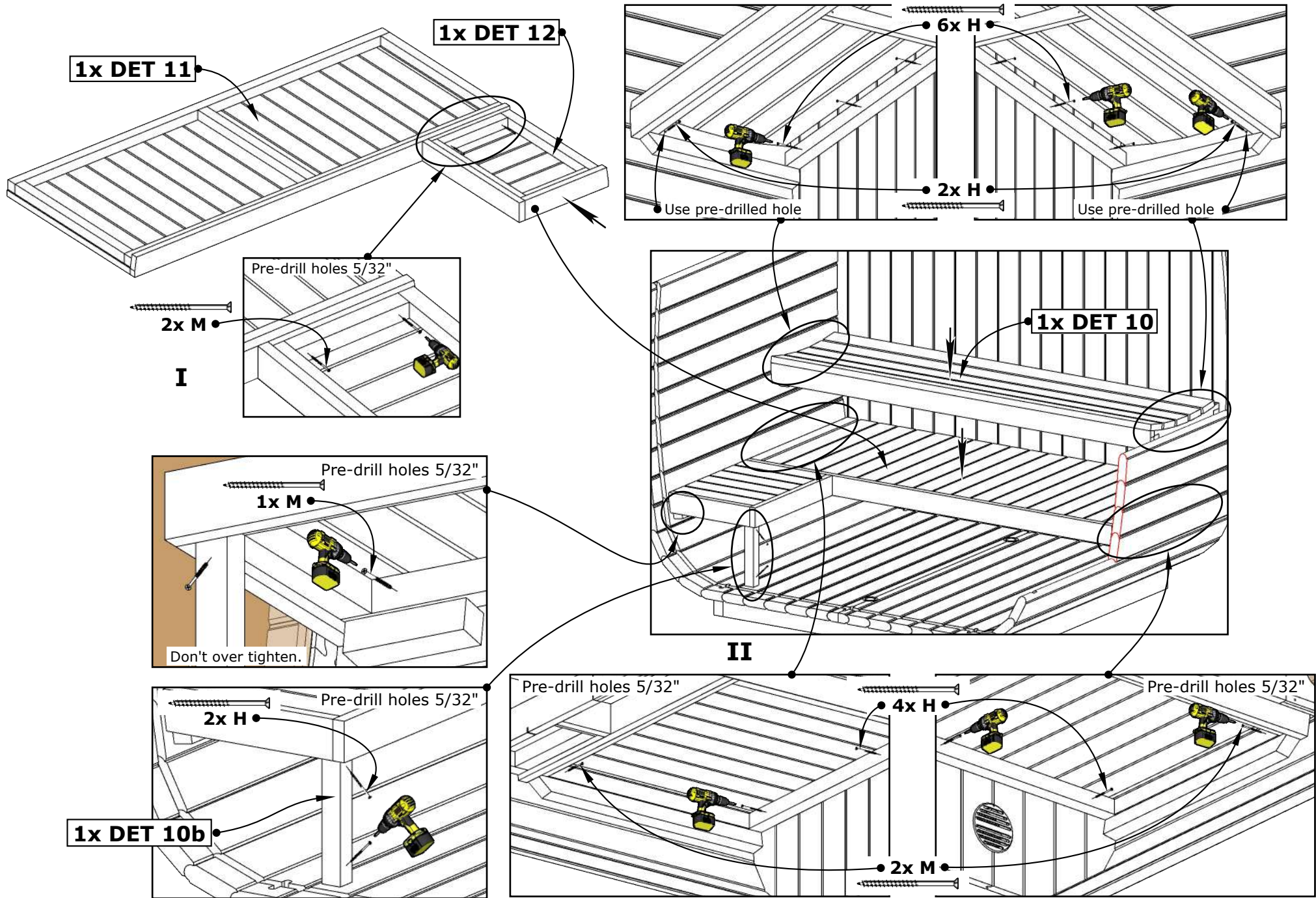


CL5G Outdoor Sauna 63D" x 81W" x 83H"

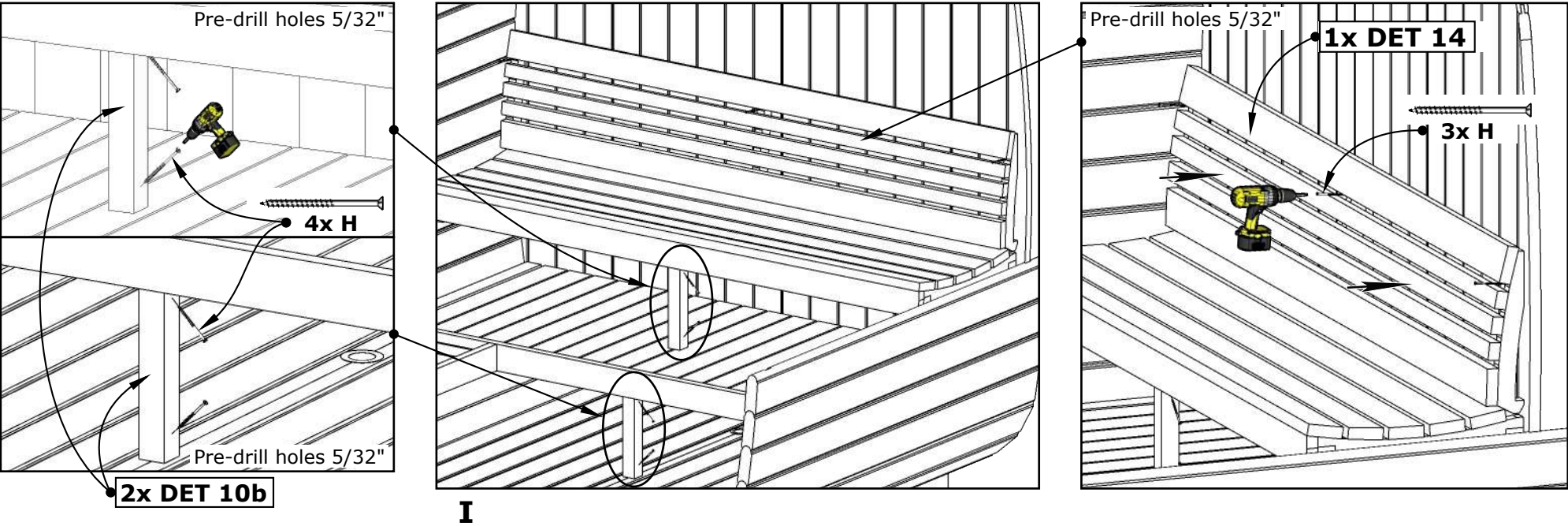
Use waterlevel for installation!



CL5G Outdoor Sauna 63D" x 81W" x 83H"



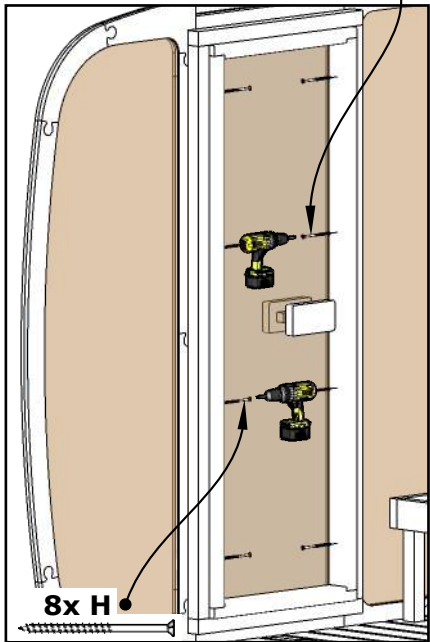
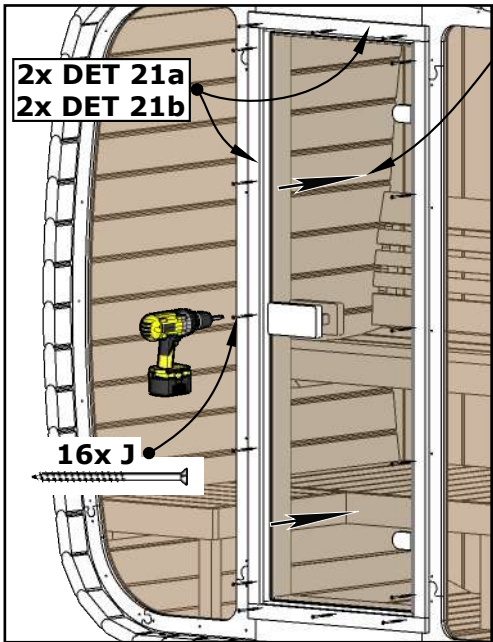
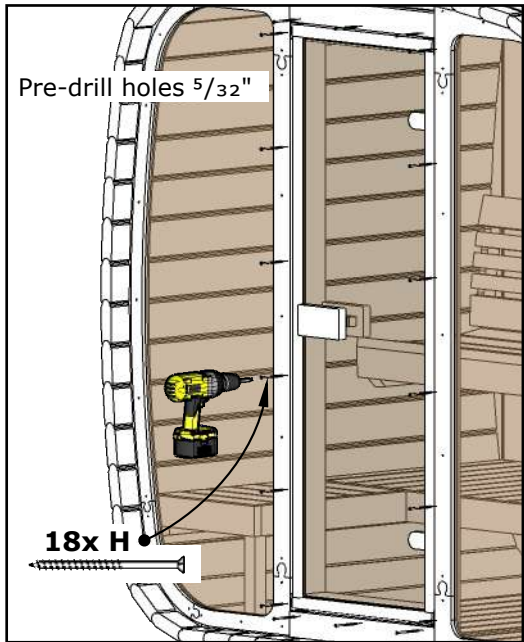
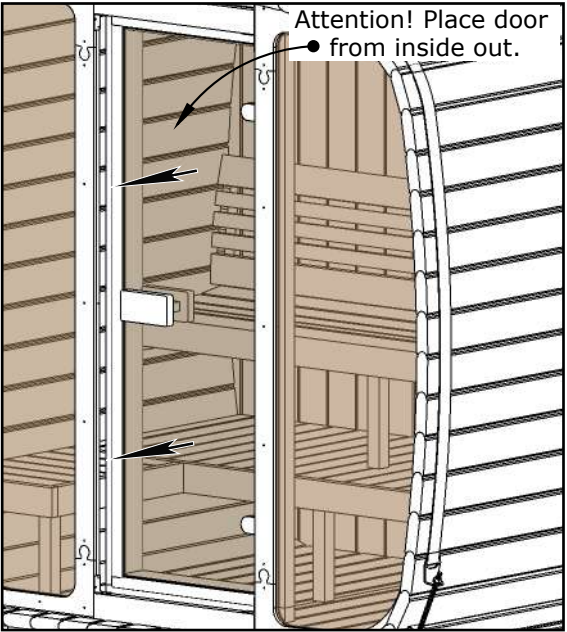
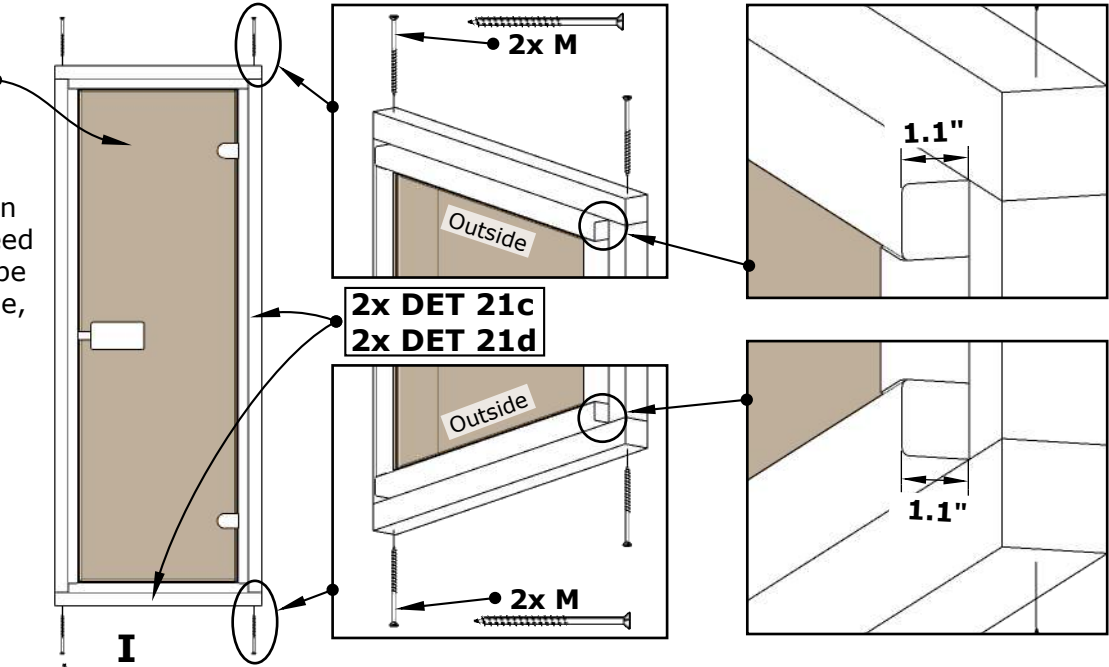
CL5G Outdoor Sauna 63D" x 81W" x 83H"



CL5G Outdoor Sauna 63D" x 81W" x 83H"

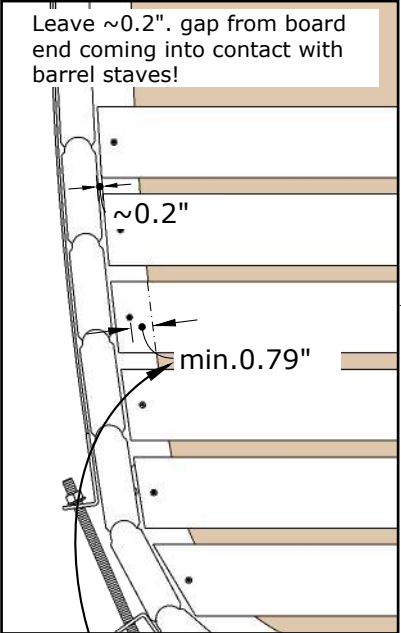
1x DET 21

Attention!
The door must open outwards. If you need the door handle to be on the opposite side, rotate door 180 degrees.

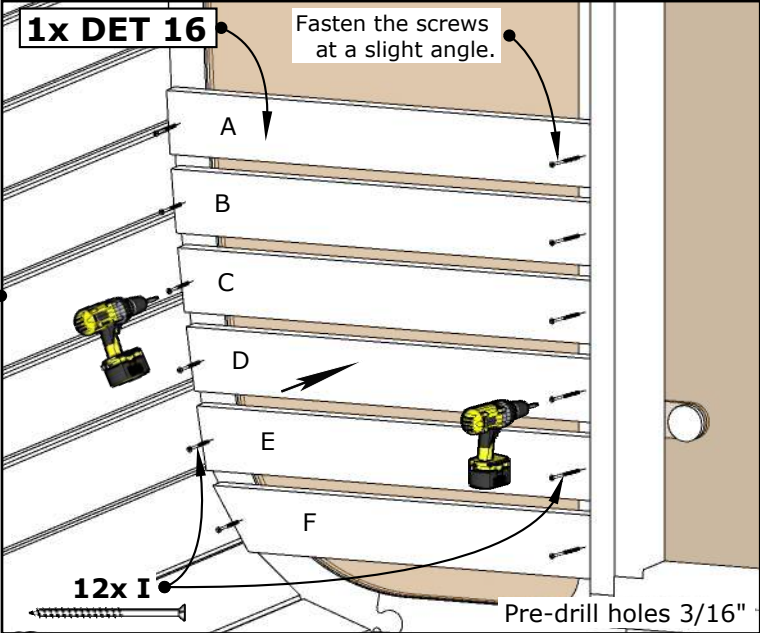


CL5G Outdoor Sauna 63D" x 81W" x 83H"

Please be careful!!! Do not hit the glass with the screw.

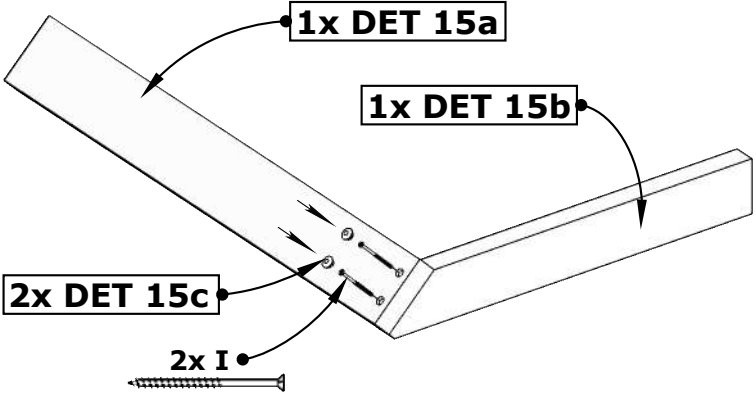


Please be careful!!! Do not hit the glass with the screw.



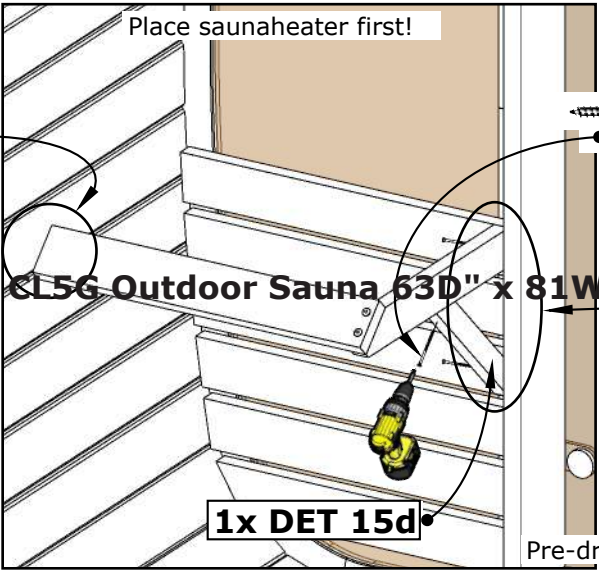
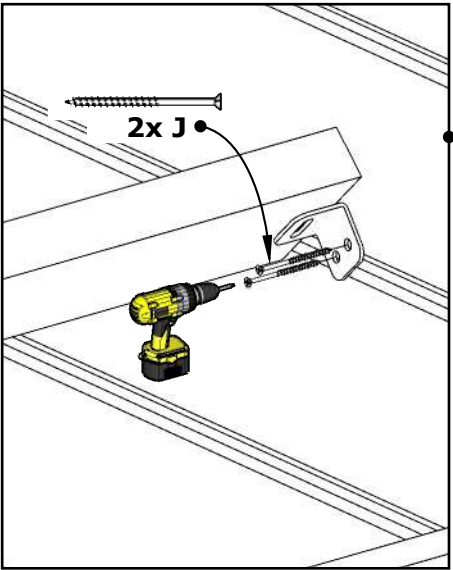
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ATTENTION!
HEATER GUARD MAY NOT MEET THE SAFETY DISTANCES OF ALL HEATERS AND SHOULD NOT BE USED IF THE HEATER DOES NOT FIT!

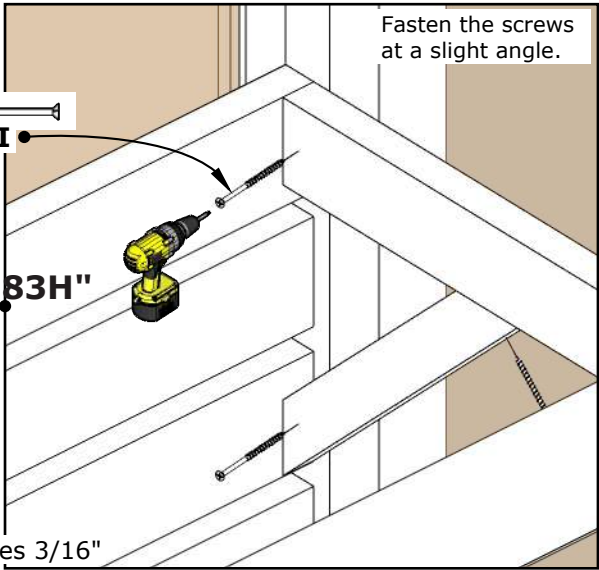


If Your sauna heater is smaller, You can cut DET 15b to lenght from the non-tapered end to better fit your heater.

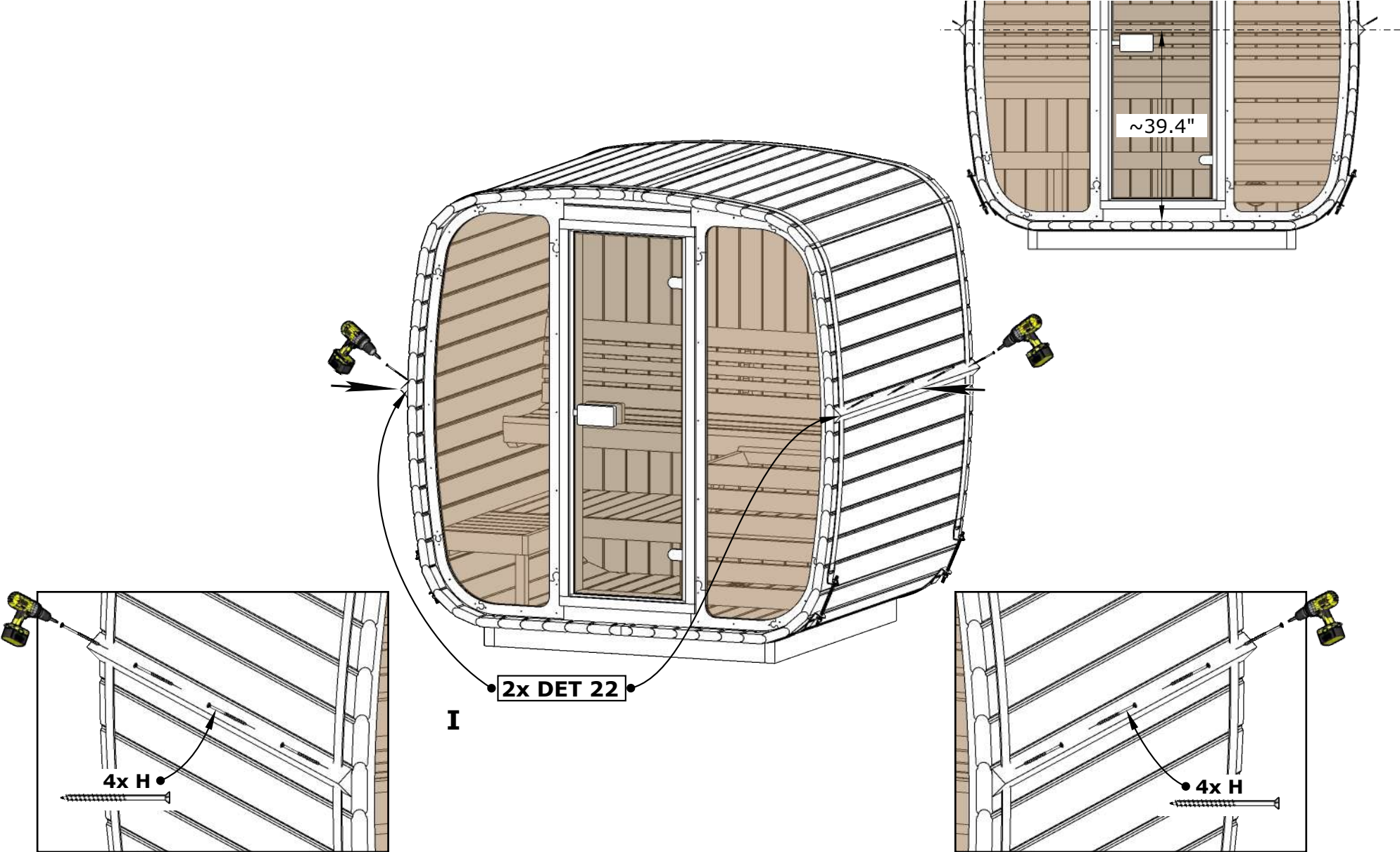
II



III

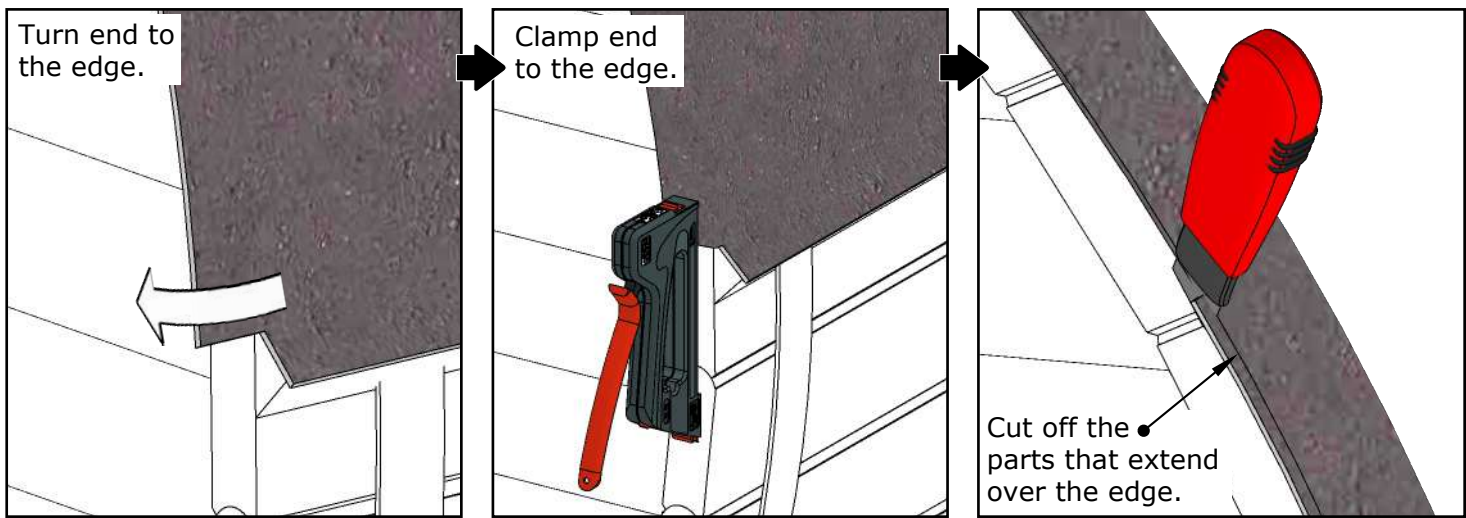
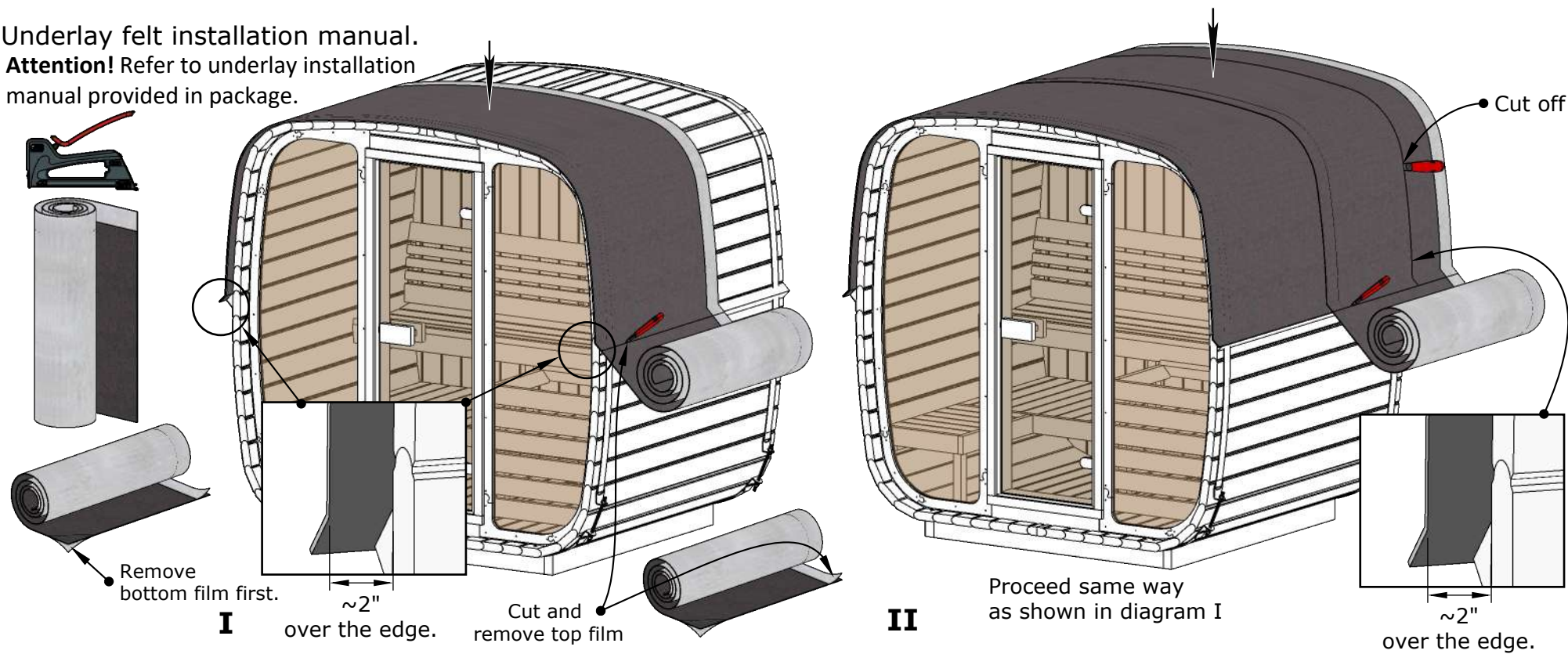


CL5G Outdoor Sauna 63D" x 81W" x 83H"



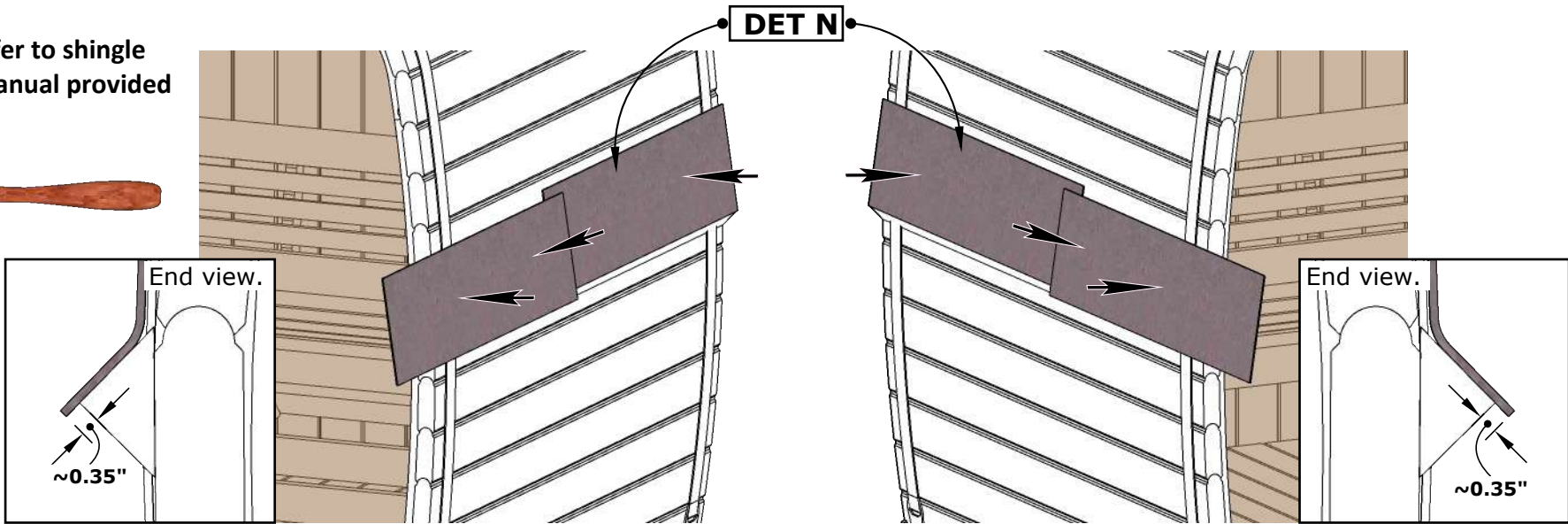
CL5G Outdoor Sauna 63D" x 81W" x 83H"

Underlay felt installation manual.
Attention! Refer to underlay installation manual provided in package.

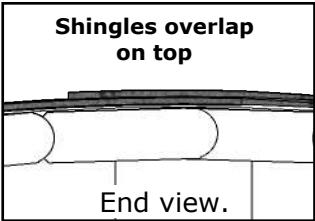


CL5G Outdoor Sauna 63D" x 81W" x 83H"

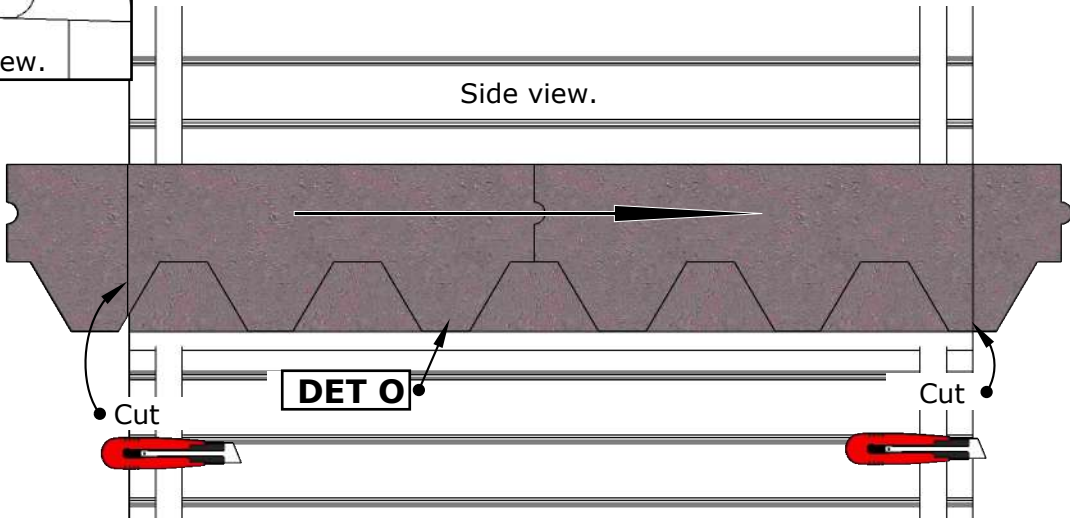
Attention! Refer to shingle installation manual provided in package.



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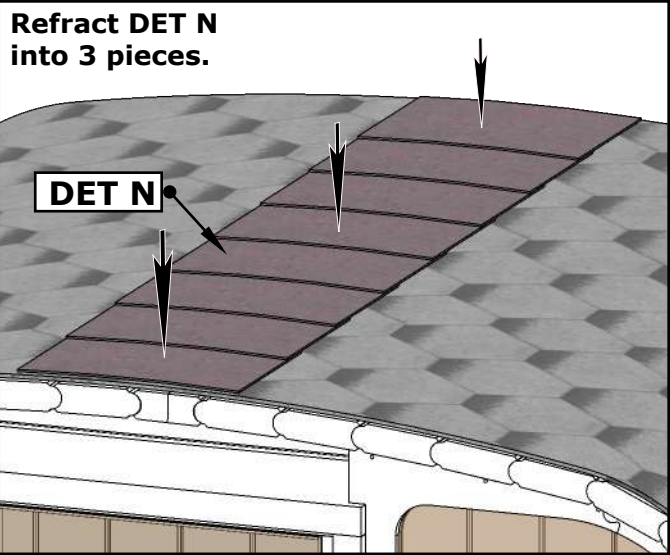


Attention! Refer to shingle installation manual provided in package.



II

Attention! Refer to shingle installation manual provided in package.



III

CL5G Outdoor Sauna 63D" x 81W" x 83H"

